



Wheelabrator replacement parts catalog

For more information please contact
Wheelabrator or visit our web site at:

www.wheelabratorgroup.com

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WARRANTY

Wheelabrator Group, Inc. (Seller) warrants that the parts and equipment described herein, but only insofar as it is of Seller's design and manufacture or Seller's subcontractor manufacture, will be free from defects in material and workmanship for a period of 12 months from date of delivery ("warranty period"). All equipment or parts manufactured by or for Seller's vendors carry only the warranty given by the manufacturer thereof which warranty Seller will make available to the extent permissible to Buyer without recourse to Seller. If within the warranty period Seller receives written notice promptly after the discovery of any defect in the material or workmanship, in the equipment or parts warranted by Seller herein, Seller shall correct each such defect, at Seller's option, whether by (1) making available F.O.B. Seller's plant repair or replacement parts; (2) repairing any defective parts; or (3) accept the return of the defective equipment or parts and refund the purchase price. Except as otherwise expressly set forth herein, THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Liability of Seller under this warranty is conditioned upon the parts or equipment being assembled, erected, installed, operated and maintained in accordance with instructions provided or approved by Seller. Seller makes no warranties which extend to damage to the equipment or parts due to deterioration or wear occasioned by chemicals, abrasion, corrosion or erosion; Buyer's improper assembly, installation, erection, operation, maintenance; abnormal conditions of temperature or dirt; or operation of the equipment or parts above rated capacities or in an otherwise improper manner. Seller's sole responsibility for defects in material and workmanship in equipment and parts, and Buyer's exclusive remedy hereunder, shall be limited as above provided.

LONG LYFE PARTS WARRANTY

We guarantee Long-Lyfe® parts will reduce your blast equipment parts and maintenance labor costs as compared to any competitive parts, liners or lining material.

If your own tests do not conclusively prove that these costs are lower with Long-Lyfe parts, we will adjust the billing for the Long-Lyfe parts according to any reasonable wheel hour record* of your actual parts cost.

*Wheel hour record means a written record of machine activity based on actual blasting time (hours) with abrasive.

MERCHANDISE RETURN POLICY

Merchandise believed to be defective may be returned for warranty consideration subject to the following conditions:

1. All returns must be shipped freight prepaid, marked with a Return Material Authorization (RMA) number and be accompanied by a copy of the written RMA provided by Wheelabrator Group, Inc..
2. Contact your Wheelabrator Group, Inc. Customer Service Representative to discuss the need for a Return Material Authorization (RMA). It may be possible to resolve your concern without an RMA.
3. Have the following information available for your discussion:
 - a. Part number and description.
 - b. Quantity of items.
 - c. Date of receipt of the parts or equipment.
 - d. Your purchase order number and date of purchase.
4. Provide your Customer Service Representative with a description of the claimed defect in material or workmanship.
5. All parts or equipment approved for return with a written RMA are subject to factory inspection and evaluation to determine if the warranty claim is valid.
6. If parts or equipment are found to be defective in accordance with the Wheelabrator Group, Inc. warranty; appropriate repair, replacement or credit will be determined by your Wheelabrator Group, Inc. Customer Service representative.
7. Wheelabrator Group, Inc. will not accept nor be responsible for equipment or parts returned without appropriate Return Material Authorization (RMA) documentation.
8. No items will be credited after one (1) year from date of invoice.
9. Electrical components and special order items are non returnable.
10. All returns may be reviewed for exchange authorization for other equipment or parts of equal dollar value. If goods are not exchanged, they are subject to a twenty (20%) restocking fee. Products must be new and in resalable condition.

Any costs incurred by Wheelabrator Group, Inc. to restore such goods to first class condition will be charged to the customer.

HOW TO ORDER PARTS OR EQUIPMENT FROM THIS HANDBOOK

This handbook is intended to be used in conjunction with your Wheelabrator® Operation & Maintenance Manual or your BCP® Service Manual. This is the manual that includes the machine serial number [Wheelabrator = A- (5 or 6 digit number) or BCP = (3 or 4 digit number)], machine description and service drawings for the various components of your machine. Selection of the correct or best choice of parts or equipment from this manual requires a knowledge of the following items:

1. Type of equipment.
2. Type of application.
3. Type of abrasive being used.
4. Parts & equipment in use on your equipment at this time.

If you need assistance with your selection, contact your local Wheelabrator sales or service representative or your Wheelabrator Customer Service Representative. They will be glad to help you review your needs and make suggestions for your particular operation.

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See inside back cover of this catalog for quote request form

TECHNICAL SERVICE FOR WHEELABRATOR GROUP, INC. EQUIPMENT

Wheelabrator offers technical service support from strategically located service representatives. These representatives can set up Preventive/Predictive Maintenance (PPM) programs, perform machine inspections, minor repairs, major repairs, operational and maintenance training, equipment modifications, equipment upgrades, machine relocations and machine installations. Contact your local Wheelabrator representative or customer service representative for more information.

SAFETY SIGNS

LABEL SELECTIONS

Wheelabrator Group offer's a broad range of safety signs that have been developed for airless wheelblast cleaning machines. It is important to provide the proper level of warning related to the level of risk associated with working on or around the equipment. Your machine may have missing or damaged signs that should be replaced.

Inspect your equipment and determine what types of risks exist and what type of warning signs you will need. Review the list of available signs below and consult with your Customer Service Representative for pricing and availability. If you need assistance with machine inspection and risk evaluation, Wheelabrator offers a contract inspection service that includes a review of all safety devices and warning sign usage.

LABEL SELECTION CHART		
PART NO.	DESCRIPTION	HAZARD LEVEL
448206	TAPE/WARNING STRIPE-YELLOW/BLACK	N/A
472553	VERIFY ROTATION	N/A
494040	LOCK OUT POWER AT MAIN ELECTRICAL PANEL BEFORE OPENING	DANGER
494041	LETHAL VOLTAGE-AUTHORIZED ACCESS ONLY	DANGER
494042	TURN OFF AND LOCK OUT POWER AT MAIN ELECTRICAL PANEL	DANGER
494043	WEAR SAFETY GLASSES WITH SIDE SHIELDS TO OPERATE MACHINE	WARNING
494044	DO NOT OPERATE MACHINE WITH GUARD RAIL REMOVED	WARNING
494045	WATCH YOUR STEP. KEEP AREA CLEAN OF DEBRIS	WARNING
494149	EQUIPMENT DAMAGE WILL RESULT IF MOTOR ROTATION IS INCORRECT	CAUTION
494150	LOCK OUT POWER AT MAIN ELECTRICAL PANEL	DANGER
494151	TO OPERATE MACHINE WEAR SAFETY GLASSES WITH SIDE SHIELDS	WARNING
494387	DO NOT OPEN DOOR UNTIL MACHINE IS ANCHORED CORRECTLY	DANGER
494388	STAY CLEAR OF THIS AREA	DANGER
494389	STAND CLEAR WHEN OPENING OR CLOSING DOOR	DANGER
494390	STAND CLEAR WHEN OPERATING DOOR OR LOADER	DANGER
494748	TURN OFF AND LOCK OUT POWER AT MAIN CONTROL PANEL	DANGER
494749	LOCK OUT POWER AND BLEED AIR OR HYDRAULIC PRESSURE BEFORE SERVICING	WARNING
494750	STAY CLEAR OF PINCH POINTS	DANGER
494751	SAFETY INSTRUCTIONS-GROUNDING	N/A
495075	SAFETY INSTRUCTIONS-BAG TYPE DUST COLLECTOR	N/A
495076	"DO NOT OPEN DOOR IF FAN RUNNING, DOOR IS HOT, SMOKE IS PRESENT"	DANGER
495077	AIR BLAST ROOMS	DANGER
495078	RUBBER DEFLASHER-SAFETY INSTRUCTIONS	DANGER
495079	ELEVATOR-SAFETY INSTRUCTIONS-KEEP HANDS OUT	DANGER
495605	230 VOLTS	N/A
498276	LIFT HERE	CAUTION
498277	DISCONNECT SWITCH DOES NOT REMOVE POWER FROM YELLOW OR YELLOW MARKED WIRES	DANGER
499414	460 VOLTS	N/A
499843	CABLE GROUNDING LABEL	DANGER
499946	MACHINE MUST BE GROUNDED	DANGER
670498	HEARING PROTECTION REQUIRED	WARNING
674982	CHECK WHEEL MOTOR ROTATION	CAUTION
674983	DO NOT OPERATE MACHINE WITH COVER REMOVED	CAUTION



BLAST WHEEL REPLACEMENT PARTS



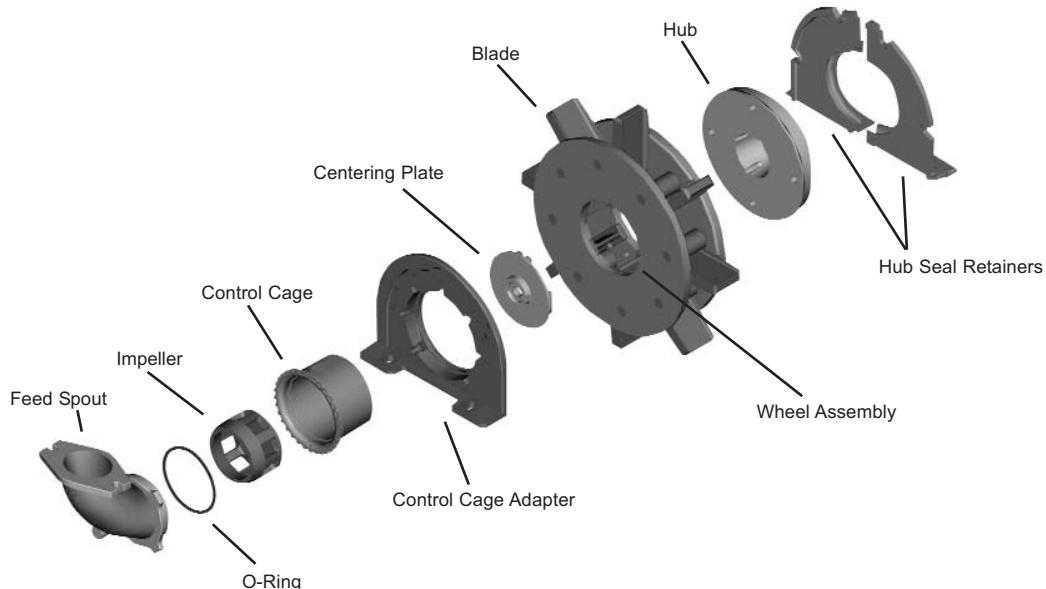
Wheelabrator Group offer's a complete inventory of stock wheel replacement parts. Critical wear resistant wheel parts include complete wheel assemblies, tune-up kits, wheel guard housing liners, and are guaranteed for proper fit.

wheelabrator
GROUP

WHEELABRATOR BLAST WHEEL ASSEMBLIES

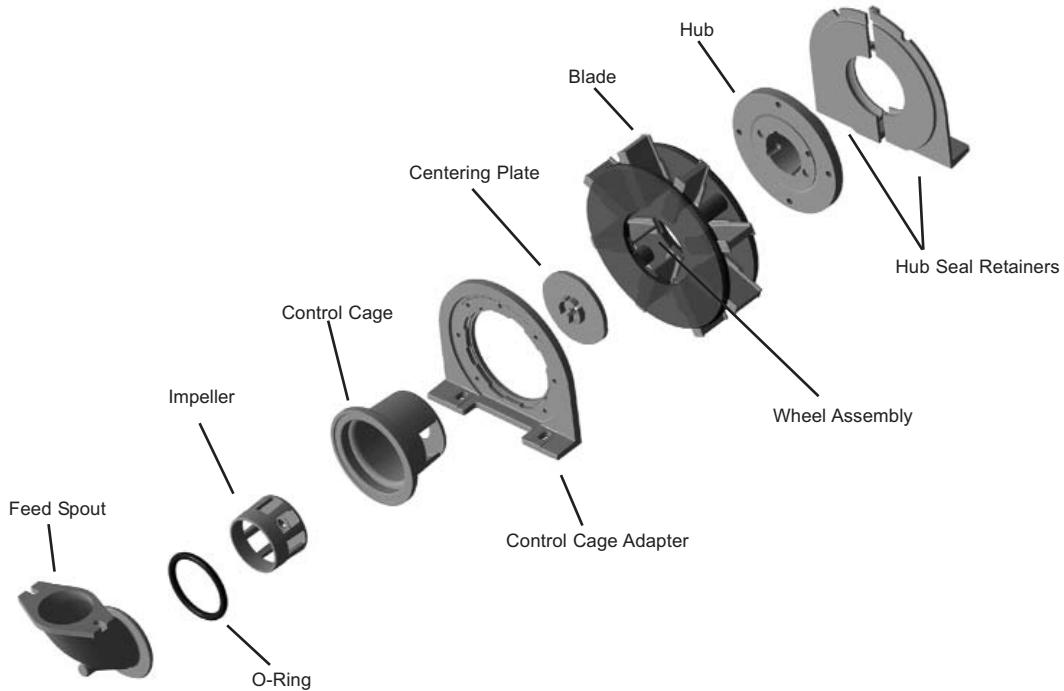
RADIALOK (RLM) SERIES WHEEL

The Radialok Wheel (RLM) system is available as a conversion and as a completely assembled wheel. The "RLM" wheel utilizes centrifugal force as the means for retaining the patented blades in the wheel. It provides less wear, longer life, and a truer blast pattern with no blade locking spring, pins or set screws. It is available in a 2.50" width, to handle abrasive loadings up to 60 HP (belt driven) (19.50" diameter wheels) and 75 HP direct driven (15.00" diameter wheels).



BD SERIES WHEEL

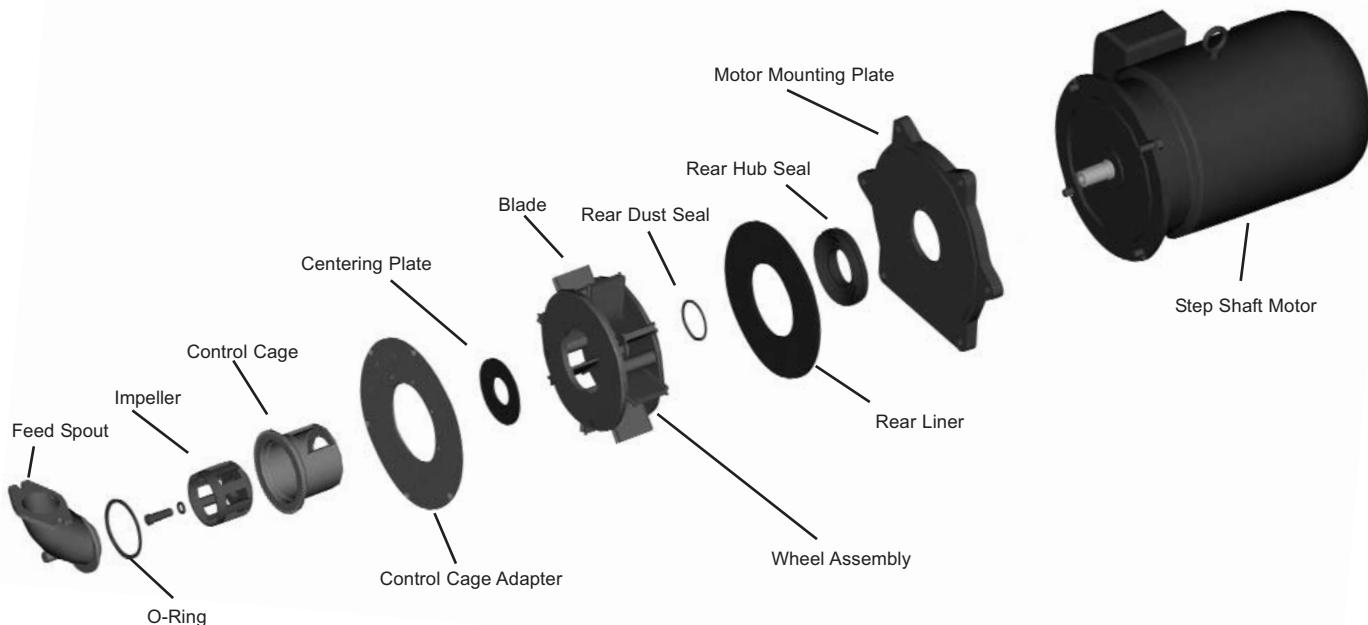
The BD (Bi-Directional) high performance wheel is available in a direct or V-belt driven style for new equipment and as a conversion for older equipment. The BD wheel reduces blast cycle times and can handle up to 100 HP. It is designed for various wheel diameters and width configurations as well as multiple control cage choices for optimizing blast patterns. Protected with a choice of housing and liner systems, this BD system offers maximum versatility across the broad range of wheel blasting applications.



BD EZEFIT WHEEL TECHNOLOGY

BD EZEFIT™ WHEEL TECHNOLOGY - WHEEL ASSEMBLY

Restore your EZEFIT, patented blade, blast wheel to peak efficiency using a tune-up kit.

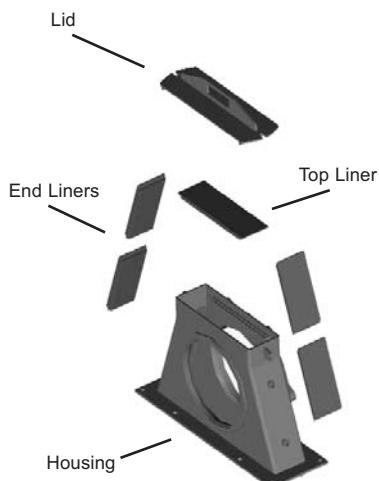


BD EZEFIT WHEEL TUNE-UP KITS

To select your tune-up kit, determine your wheel type, then your control cage opening size, followed by the appropriate kit number. Use the wheel assembly drawing in your parts manual to help identify your wheel type and control cage opening.

BD EZEFIT WHEEL TUNE-UP KITS									
KIT NO.	WHEEL TYPE	BLADE	OPENING	CAGE	IMPELLER	IMPELLER BOLT	SEAL LOCK WASHER	SEAL	
731283	35BD140	731262	30 DEG CW & CCW	731244	729982	682988	683487	730984	
731284	35BD140	731262	49 DEG CW & CCW	731245	729982	682988	683487	730984	
731285	35BD140	731262	70 DEG CW & CCW	730032	729982	682988	683487	730984	
731286	35BD140	731262	100 DEG CW & CCW	731246	729982	682988	683487	730984	
731274	35BD160	730082	30 DEG CW & CCW	731244	729982	682988	683487	730984	
730289	35BD160	730082	49 DEG CW & CCW	731245	729982	682988	683487	730984	
730290	35BD160	730082	70 DEG CW & CCW	730032	729982	682988	683487	730984	
730291	35BD160	730082	100 DEG CW & CCW	731246	729982	682988	683487	730984	
731328	35BD180	730103	30 DEG CW & CCW	731244	729982	682988	683487	730984	
731329	35BD180	730103	49 DEG CW & CCW	731245	729982	682988	683487	730984	
731330	35BD180	730103	70 DEG CW & CCW	730032	729982	682988	683487	730984	
731331	35BD180	730103	100 DEG CW & CCW	731246	729982	682988	683487	730984	

BD EZEFIT WHEEL TECHNOLOGY



BD EZEFIT™ LINER SYSTEM (5 PIECE)

Cast Hadfield grade manganese housing with exceptional wear characteristics and new two piece interchangeable end liner assembly.

BD EZEFIT LINER SYSTEM	
LINER DESCRIPTION	35BD140 WHEEL 35BD160 WHEEL 35BD180 WHEEL
TOP LINER (1)	729960
END LINER (4)	729955



BD EZEFIT FRONT VIEW

Re-engineered assembly with reduced maintenance due to stepped motor shaft for assured wheel alignment.



BD EZEFIT DIRECT DRIVE MOTOR

Direct Drive mounting for accurate alignment and new integrated labyrinth rear hub seal to minimize abrasive leakage while providing increased seal life.

WHEELABRATOR WHEEL TUNE-UP KIT PARTS

WHEELABRATOR - TUNE-UP KITS

Restore your Wheelabrator® blast wheel to peak efficiency using a tune-up kit. This handy single-package kit contains all the replacement parts needed for a complete tune-up of your Wheelabrator blast wheel.

The list provided below covers the family of Wheelabrator wheels that have been used since the 1940's. Including the:

G - Q - M - R - RLM - BD - BDD - BDR - LE - LEM WHEELS



We have grouped the tune-up kits in their respective wheel families to make it easier for you to find what you need.

Verify the tune-up kit part number in the wheel section of your Wheelabrator Operations & Maintenance Manual. Available tune-up kit part numbers are shown in the kit No.

column. If the tune-up kit for your machine is not shown, or if you have a question regarding other available kits, contact your local Wheelabrator representative.

WHEELABRATOR® WHEEL TUNE-UP KIT PARTS								
KIT NO.	WHEEL TYPE	BLADE	OPENING	CAGE	IMPELLER	BOLT	IMPELLER LOCK WASHER	SEAL RING
491944	25G120	148963	70 DEG CW & CCW	200900	024817	500474	198600	045558
443373	25Q150	160412	70 DEG CW & CCW	200900	144669	500473	198600	045558
442157	25Q150	153260	70 DEG CW & CCW	200900	144669	500473	198600	045558
692851	25Q195	153260	70 DEG CW & CCW	200900	81856	500473	198600	045558
462257	50Q195	160039	70 DEG CCW	117134	148880	500475	501770	045558
462258	50Q195	160039	70 DEG CW	117133	148880	500475	501770	045558
443370	17M195	180042	70 DEG CW	106354	152475	158063	165790	045558
443371	17M195	180042	70 DEG CCW	106449	152475	158063	165790	045558
695357	25M150	160412	100 DEG CW	153892	408000	158063	165790	045558
427073	25M195	153260	70 DEG CW & CCW	200900	408000	158063	165790	045558
443372	25M195	153260	82 DEG CW	160314	408000	158063	165790	045558
461043	25M195	153260	49 DEG CW & CCW	196680	408000	158063	165790	045558
440614	50R210	160039	100 DEG CW	179742	681418	250135	181629	173967
454807	50R210	160039	70 DEG CW & CCW	681419	681418	250135	181629	173967
460485	50R210	160039	100 DEG CCW	179741	681418	250135	181629	173967
461359	50R210	160039	40 DEG CW & CCW	182438	681418	250135	181629	173967
443514	25RLM150	428571	70 DEG CW & CCW	414371	414370	158063	165790	448251
499738	25RLM150	428571	100 DEG CCW	444471	414370	158063	165790	448251
453658	25RLM150	428571	49 DEG CW & CCW	441985	414370	158063	165790	448251
459509	25RLM150	428571	100 DEG CW	444472	414370	158063	165790	448251
459712	25RLM150	428571	49 DEG CW	459618	414370	158063	165790	448251
499738	25RLM150	428571	100 DEG CCW	444471	414370	158063	165790	448251
499739	25RLM150	428571	82 DEG CW	423661	414370	158063	165790	448251
499740	25RLM150	428571	82 DEG CCW	423611	414370	158063	165790	448251
444082	25RLM195	444903	70 DEG CW & CCW	414371	414370	158063	165790	448251
449506	25RLM195	444903	100 DEG CW	444472	414370	158063	165790	448251
449507	25RLM195	444903	49 DEG CW & CCW	441985	414370	682988	683487	448251
449596	25RLM195	444903	100 DEG CCW	444471	414370	158063	165790	448251
452484	25RLM195	444903	82 DEG CW	423661	414370	158063	165790	448251

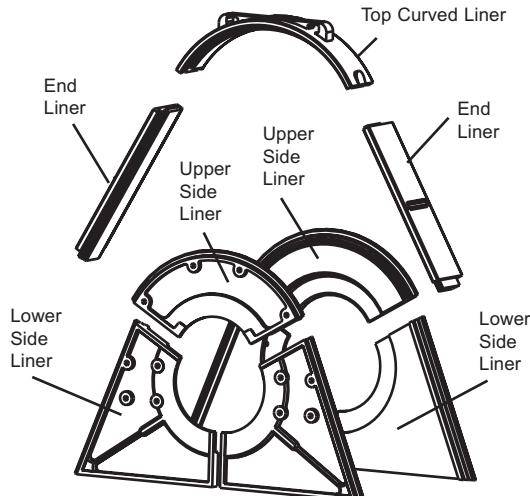
WHEELABRATOR® WHEEL TUNE-UP KIT PARTS (cont.)								
KIT NO.	WHEEL TYPE	BLADE	OPENING	CAGE	IMPELLER	BOLT	IMPELLER LOCK WASHER	SEAL RING
461510	25RLM195	444903	82 DEG CCW	423611	414370	158063	165790	448251
694933	17BD150	694925	49 DEG CW & CCW	675422	675420	682988	683487	682231
694934	17BD150	694925	70 DEG CW & CCW	675421	675420	682988	683487	682231
694935	17BD150	694925	100 DEG CW & CCW	676660	675420	682988	683487	682231
681761	17BD195	681752	49 DEG CW & CCW	675422	675420	158063	165790	682231
681762	17BD195	681752	70 DEG CW & CCW	675421	675420	158063	165790	682231
681763	17BD195	681752	100 DEG CW & CCW	676660	675420	682988	683487	682231
695217	17BD195	691598	49 DEG CW & CCW	675422	675420	682988	683487	682231
683466	25BD130	683000	49 DEG CW & CCW	675422	675420	682988	683487	682231
683467	25BD130	683000	70 DEG CW & CCW	675421	675420	682988	683487	682231
686208	25BD130	683000	30 DEG CW & CCW	684136	675420	682988	683487	682231
677877	25BD150	677861	49 DEG CW & CCW	675422	675420	158063	165790	682231
677878	25BD150	677861	70 DEG CW & CCW	675421	675420	158063	165790	682231
677879	25BD150	677861	100 DEG CW & CCW	676660	675420	158063	165790	682231
678051	25BD150	677861	49 DEG CW & CCW	675422	675420	682988	683487	682231
678052	25BD150	677861	70 DEG CW & CCW	675421	675420	682988	683487	682231
683596	25BD150	677861	100 DEG CW & CCW	676660	675420	682988	683487	682231
686764	25BD150	685782	70 DEG CW & CCW	675421	675420	682988	683487	682231
688343	25BD150	685782	49 DEG CW & CCW	675422	675420	682988	683487	682231
688459	25BD150	685782	100 DEG CW & CCW	676660	675420	682988	683487	682231
691823	25BD150	685782	30 DEG CW & CCW	684136	675420	682988	683487	682231
691836	25BD150	677861	30 DEG CW & CCW	684136	675420	682988	683487	682231
498594	25BD195	471184	49 DEG CW & CCW	675422	675420	682988	683487	682231
673389	25BD195	471184	70 DEG CW & CCW	675421	675420	682988	683487	682231
679099	25BD195	471184	100 DEG CW & CCW	676660	675420	682988	683487	682231
686357	25BD195	471184	30 DEG CW & CCW	684136	675420	158063	165790	682231
693936	25BD195	672075	85 DEG CW & CCW	693330	675420	158063	165790	682231
694503	25BD195	691597	70 DEG CW & CCW	675421	675420	682988	683487	682231
694723	25BD195	691597	49 DEG CW & CCW	675422	675420	682988	683487	682231
733441	25BD195	691597	30 DEG CW & CCW	684136	675420	682988	683487	682231
674219	25BD250	672075	49 DEG CW & CCW	675422	675420	682988	683487	682231
674220	25BD250	672075	70 DEG CW & CCW	675421	675420	682988	683487	682231
677385	25BD250	672075	100 DEG CW & CCW	676660	675420	682988	683487	682231
697538	25BD250	672075	30 DEG CW & CCW	684136	675420	682988	683487	682231
685282	50BD150	685278	49 DEG CW & CCW	681440	681418	682988	691071	173967
685283	50BD150	685278	70 DEG CW & CCW	681419	681418	682988	691071	173967
682975	50BD210	679747	49 DEG CW & CCW	681440	681418	250135	181629	173967
682976	50BD210	679747	70 DEG CW & CCW	681419	681418	250135	181629	173967
685203	50BD210	679747	100 DEG CCW	685201	681418	250135	181629	173967
685226	50BD210	679747	100 DEG CW	179742	681418	250135	181629	173967
686311	50BD210	679747	85 DEG CW & CCW	685259	681418	250135	181629	173967
686421	50BD250	686154	100 DEG	686419	681418	682988	691071	173967
686913	50BD250	686154	49 DEG CW & CCW	681440	681418	682988	691071	173967
686914	50BD250	686154	70 DEG CW & CCW	681419	681418	682988	691071	173967

WHEELABRATOR® WHEEL TUNE-UP KIT PARTS (cont.)								
KIT NO.	WHEEL TYPE	BLADE	OPENING	CAGE	IMPELLER	BOLT	IMPELLER LOCK WASHER	SEAL RING
685415	17BDL195	681752	49 DEG CW & CCW	441985	414370	682988	683487	448251
688600	17BDL195	681752	82 DEG CW	423661	414370	682988	683487	448251
688601	17BDL195	681752	82 DEG CCW	423611	414370	682988	683487	448251
684934	25BDL150	677861	70 DEG CW & CCW	414371	414370	682988	683487	448251
685067	25BDL150	677861	100 DEG CW	444472	414370	682988	683487	448251
686969	25BDL150	677861	49 DEG CW & CCW	441985	414370	682988	683487	448251
692251	25BDL150	685782	70 DEG CW & CCW	414371	414370	682988	683487	448251
698417	25BDL150	685782	100 DEG CW	444472	414370	682988	683487	448251
683432	25BDL195	471184	70 DEG CW & CCW	414371	414370	682988	683487	448251
684138	25BDL195	471184	100 DEG CW	444472	414370	682988	683487	448251
684810	25BDL195	681752	70 DEG CW & CCW	414371	414370	682988	683487	448251
684921	25BDL195	471184	49 DEG CW & CCW	441985	414370	682988	683487	448251
695619	25BDL195	471184	100 DEG CCW	444471	414370	682988	683487	448251
699062	25BDL195	471184	70 DEG CW & CCW	414371	414370	158063	165790	448251
721287	25BDL195	471184	82 DEG CCW	423611	414370	682988	683487	448251
686208	25BDD130	683000	30 DEG	684136	675420	682988	683487	682231
678237	25LE130	677861	49 DEG CW & CCW	196680	408000	158063	165790	N/A
678238	25LE130	677861	70 DEG CW & CCW	200900	408000	158063	165790	N/A
683792	25LE130	677861	82 DEG CW	160314	408000	M670727	T944881	N/A
683794	25LE130	677861	82 DEG CCW	177480	408000	M670727	T944881	045558
690304	LEM	674774	49 DEG	685348	672951	500964	500115	N/A
690445	LEM	N/A	49 DEG	685348	672951	500964	500115	N/A
673432	LEM	N/A	70 DEG	672950	672951	500964	500115	N/A
716897	LEM	N/A	30 DEG	683366	672951	500964	500115	N/A
C111651	12.50" 12 BLADE	C106779	37 DEG	C102028	C57531	158063	165790	448251
C111652	12.50" 12 BLADE	C106779	49 DEG	C102127	C57531	158063	165790	448251
C111653	12.50" 12 BLADE	C106779	70 DEG	C102129	C57531	158063	165790	448251
C115955	13.50" 8 BLADE	C113315	37 DEG	C102028	C49477	158063	165790	448251
C155816	13.50" 8 BLADE	C113315	49 DEG	C102127	C49477	158063	165790	448251
728355	13.50" 8 BLADE	C113315	70 DEG	C102129	C49477	158063	165790	448251
C109776	13.50" 12 BLADE	C89590	37 DEG	C102028	C57531	158063	165790	448251
724473	13.50" 12 BLADE	C89590	49 DEG	C102127	C57531	682988	683487	448251
C109777	13.50" 12 BLADE	C89590	49 DEG	C102127	C57531	158063	165790	448251
C109778	13.50" 12 BLADE	C89590	70 DEG	C102129	C57531	158063	165790	448251
724859	13.50" 12 BLADE	C89590	100 DEG	724854	C57531	158063	165790	448251

WHEEL GUARD HOUSING LINING SYSTEM PARTS

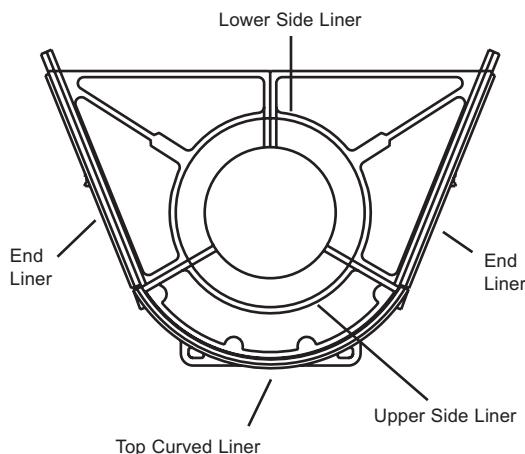
RADIALOK™ (RLM) NINE (9) PIECE WHEEL HOUSING LINER SYSTEM

Give your RLM wheel guard housing Long-Lyfe® (LL) protection utilizing the curved top liner system that reduces the number of liners required and the number of liner joints that must be carefully aligned during assembly. This system also eliminates liner hardware exposure to the abrasive blast inside the housing by using threaded inserts cast into the outside of the liner. Liners are then bolted to the housing from the outside of the housing.



NINE PIECE LL DOWNBLAST WHEEL HOUSING LINER SYSTEMS

LINER DESCRIPTION	25RLM150 WHEEL	25RLM195 WHEEL
TOP CURVED LINER	467313	298688
END LINER (2)	467312	298689
UPPER SIDE LINER (2)	467314	442472
LOWER SIDE LINER (2)	467315	442470
LOWER SIDE LINER (2)	467316	442471
TOP LINER SEAL	426856	426856
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	494173	488471

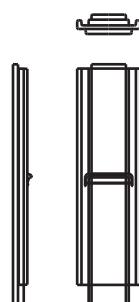


NINE PIECE LL UPBLAST WHEEL HOUSING LINER SYSTEMS PARTS

LINER DESCRIPTION	25RLM195 WHEEL
TOP CURVED LINER	298688
END LINER (2)	298689
UPPER SIDE LINER (2) (WITH DRAIN HOLE) (1)	442472 479766
LOWER SIDE LINER (2)	442470
LOWER SIDE LINER (2)	442471
TOP LINER SEAL	426856
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	678401

WHEELABRATOR RLM WHEEL END LINERS

For extra protection in certain applications, longer end liners can be used to protect the wall or roof area from rapid wear. Check with your Wheelabrator representative for your particular machine.



M + RLM WHEEL HOUSING END LINERS

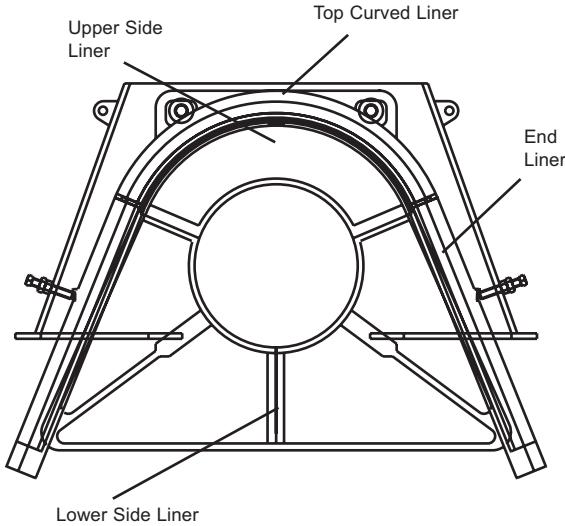
PART NO.	LENGTH*	COMMENTS
298689	20.25"	STANDARD
407151	21.00"	OPTIONAL
441001	21.75"	OPTIONAL
450852	22.50"	OPTIONAL
484355	24.00"	OPTIONAL

*These are nominal lengths

WHEEL GUARD HOUSING LINING SYSTEM PARTS

WHEELABRATOR® BD NINE (9) PIECE DOWNBLAST WHEEL HOUSING LINER SYSTEM

Protect your BD wheel guard housing with a Long-Lyfe® (LL) system utilizing a curved top liner with side liners and end liners for effective protection of the housing. This system eliminates liner hardware exposure to the abrasive blast by using threaded inserts cast into the outside of the liner.

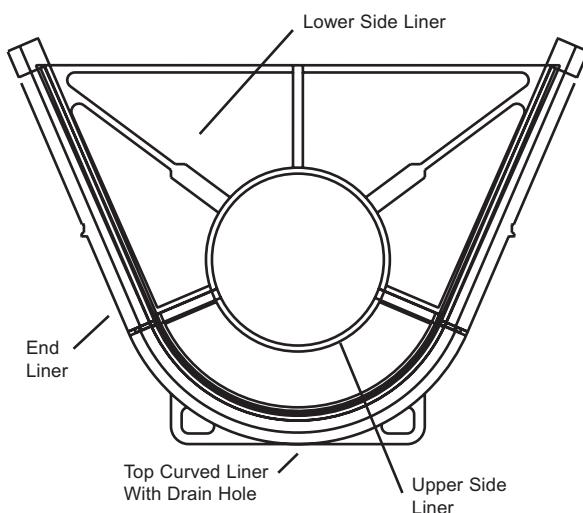


NINE PIECE LL WHEEL HOUSING LINER SYSTEMS

LINER DESCRIPTION	25BD195 WHEEL	25BD250 WHEEL
TOP CURVED LINER	471198	676186
END LINER (2)	471197	676185
UPPER SIDE LINER (2)	471196	676121
LOWER SIDE LINER (2)	471194	676119
LOWER SIDE LINER (2)	471195	676120
TOP LINER SEAL	426856	676121
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	679077	679078

WHEELABRATOR BD NINE (9) PIECE UPBLAST WHEEL HOUSING LINER SYSTEM

Protect your BD Upblast wheel guard housing with a Long-Lyfe system utilizing a curved top liner with side liners and end liners for effective protection of the housing. This system eliminates liner hardware exposure to the abrasive blast inside the housing by using threaded inserts cast into the outside of the liner. Liners are then bolted to the housing from the outside of the housing with the top liner supported by a special bracket. Top curved liners are equipped with abrasive drain holes.



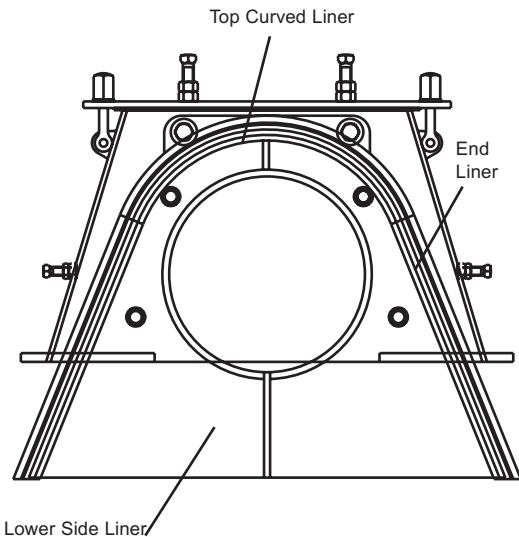
NINE PIECE LL UPBLAST WHEEL HOUSING LINER SYSTEMS

LINER DESCRIPTION	25BD195 UPBLAST WHEEL
TOP CURVED LINER (WITH DRAIN HOLE)	725103
END LINER (2)	471197
UPPER SIDE LINER (2)	471196
LOWER SIDE LINER (2)	471194
LOWER SIDE LINER (2)	471195
TOP LINER SEAL	NOT REQUIRED
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	733530

WHEEL GUARD HOUSING LINING SYSTEM PARTS

WHEELABRATOR® BD SEVEN (7) PIECE WHEEL HOUSING LINER SYSTEM

Your BD guard housing is protected with a Long-Lyfe® (LL) liner system utilizing a curved top liner, two (2) pairs of side liners and two (2) end liners. This system also eliminates exposure of liner mounting hardware to the abrasive blast inside the housing, by using threaded inserts cast into the outside of the side liners. Liners are then bolted in place from the outside of the housing.

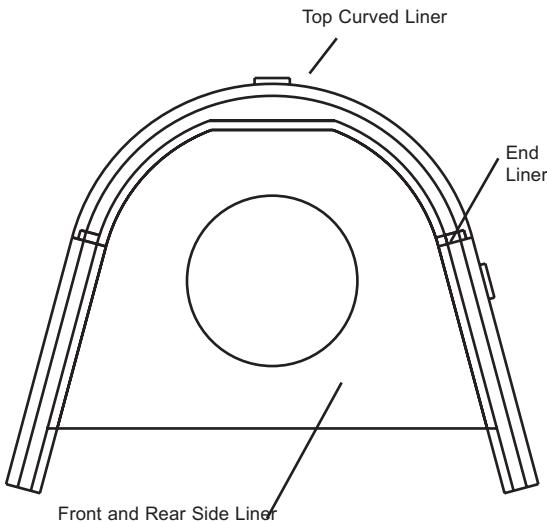


SEVEN PIECE LL WHEEL HOUSING LINER SYSTEMS

LINER DESCRIPTION	25BD150 WHEEL	25BD130 WHEEL
TOP CURVED LINER	677898	677898
END LINER (2)	677901	677901
LOWER SIDE LINER (2)	488281	488281
LOWER SIDE LINER (2)	488280	488280
TOP LINER SEAL	NOT REQUIRED	NOT REQUIRED
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	679080	N/A

WHEELABRATOR BD FIVE (5) PIECE WHEEL HOUSING LINER SYSTEM

Protect your BD guard housing with a Long-Lyfe system utilizing a curved top liner with two (2) side liners and two (2) end liners for effective protection of the housing. This system also eliminates liner hardware exposure to the abrasive blast inside the housing by using threaded inserts cast into the outside of the liner. Liners are then bolted to the housing from the outside of the housing.



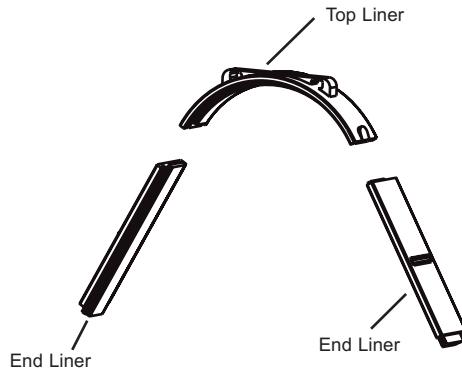
FIVE PIECE LL WHEEL HOUSING LINER SYSTEMS

LINER DESCRIPTION	25BD130 WHEEL
TOP LINER	682998
END LINER (2)	682999
FRONT SIDE LINER	473808
REAR SIDE LINER	473800
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	N/A

WHEEL GUARD HOUSING LINING SYSTEM PARTS

WHEELABRATOR® BD THREE (3) PIECE CAST WHEEL HOUSING LINER SYSTEM

Protect your BD cast manganese wheel guard housing with a Long-Lyfe® (LL) system utilizing a curved top liner with end liners for effective in-line protection of the housing. This system also eliminates exposure of liner retention hardware to the abrasive blast inside the housing by inserting the hardware from the outside of the housing to hold the liners in position against the internal labyrinth ledges on the housing side walls.

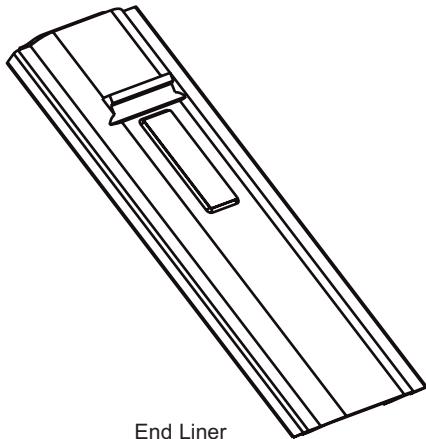


THREE PIECE LL WHEEL HOUSING LINER SYSTEMS

LINER DESCRIPTION	25BD150 WHEEL	25BD250 WHEEL
TOP CURVED LINER	677898	676186
END LINER (2)	677901	676185
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	695993	679079

WHEELABRATOR BD WHEEL END LINERS

For extra protection in certain applications, longer end liners can be used to protect the wall or roof area from rapid wear. Check with your Wheelabrator representative for your particular machine.



BD WHEEL HOUSING AND LINERS

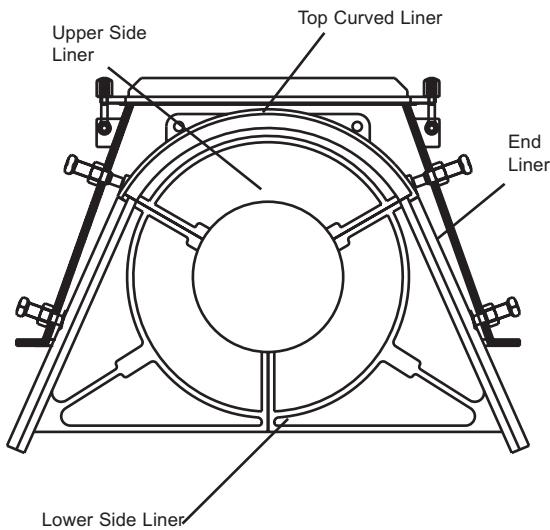
PART NO.	LENGTH*	COMMENTS
25BD130 WHEEL		
473808	11.25"	STANDARD
473809	16.94"	STANDARD
473810	20.44"	STANDARD
496022	14.75"	OPTIONAL
25BD150 WHEEL		
677901	15.75"	STANDARD
686310	23.00"	STANDARD
719087	16.75"	OPTIONAL
719708	17.50"	OPTIONAL
693467	18.00"	OPTIONAL
689572	22.00"	OPTIONAL
25BD250 WHEEL		
676185	18.75"	STANDARD
729505	23.00"	OPTIONAL

*These are nominal lengths

WHEEL GUARD HOUSING LINING SYSTEM PARTS

WHEELABRATOR® WIDE WHEEL (5") R & BDR 9 PIECE WHEEL HOUSING LINER SYSTEM

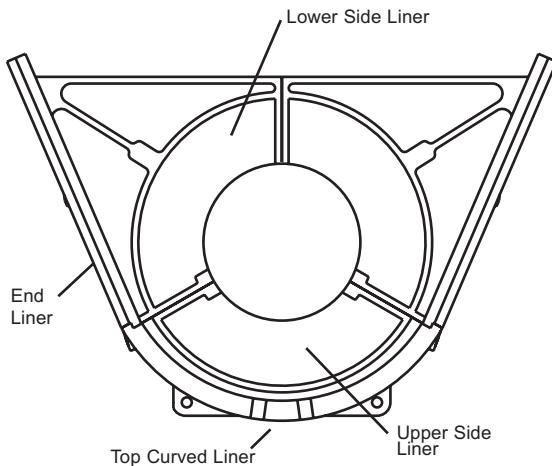
Protect your R & BDR wheel guard housing with a Long-Lyfe® (LL) system utilizing a curved top liner with side liners and end liners for effective protection of the housing. This system eliminates liner hardware exposure to the abrasive blast inside the housing by using threaded inserts cast into the outside of the side liners. Side liners are then bolted to the housing from the outside and the in-line curved top liner and end liners are held in position with special threaded jack screws.



NINE PIECE LL DOWNBLAST WHEEL HOUSING LINER SYSTEMS			
LINER DESCRIPTION	50R210 DOWNBLAST	50BDR250 DOWNBLAST	50BDR250 DOWNBLAST
TOP CURVED LINER (*STANDARD "R" WHEEL)	408118*	697666	685819
END LINER (2)	408119	691200	685826
UPPER SIDE LINER (2)	408115	408115	408115
LOWER SIDE LINER (2)	408116	408116	408116
LOWER SIDE LINER (2)	408117	408117	408117
TOP LINER SEAL	426856	426856	426856
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	488472	733545	N/A

WHEELABRATOR R & BDR UPBLAST

Protect your upblast "R" or "BDR" wheel system with Long-Lyfe liners utilizing a curved top liner, side liners and in-line end liners for effective protection of the housing. The system eliminates liner mounting hardware exposure to the abrasive blast inside the housing by using threaded inserts cast into the outside of the side liners. Liners are then bolted to the housing from the outside. Top liners are supported by a special bracket. Top curved liners are equipped with abrasive drain holes.



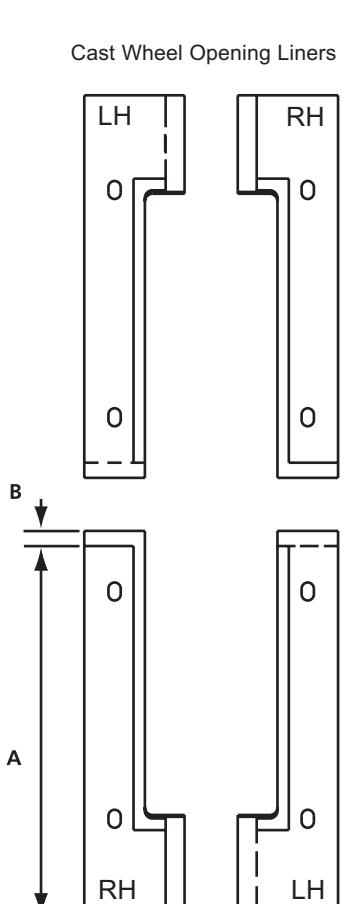
NINE PIECE LL UPBLAST WHEEL HOUSING LINER SYSTEMS		
LINER DESCRIPTION	50R210 UPBLAST	50BDR250 UPBLAST
TOP CURVED LINER (WITH DRAIN HOLES)	691310	691199
END LINER (2)	408119	691200
UPPER SIDE LINER (2)	408115	408115
LOWER SIDE LINER (2)	408116	408116
LOWER SIDE LINER (2)	408117	408117
TOP LINER SEAL	426856	426856
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	733581	733582

WHEEL OPENINGLINERS

RADIALOK™ (RLM) CAST WHEEL OPENING LINERS

The area around the wheel openings in the blast compartment may be protected from rebound shot with a four piece liner set. These liners are cast Long-Lyfe® with ship-lapped joints. The "L" shaped four piece system can be replaced without removing the wheel or cabinet liners.

Adding these liners, requires field measurement of the existing internal cabinet wheel openings for selection of the proper liner components. All wheel openings are not the same. Clearances on each side, above and below the opening, are critical to a proper fit and protection. Review requirements with your customer service representative before ordering.



RLM CAST WHEEL OPENING LINERS			
RIGHT HAND PART NO.	LENGTH TO LAP JOINT A	LAP JOINT B	LEFT HAND PART NO.
488328	18.75"	1.25"	490039
491672	19.00"	1.25"	491673
491674	19.50"	1.25"	491675
491676	20.06"	1.25"	491677
488568	20.38"	1.25"	490040
491678	21.00"	1.25"	491679
488146	21.25"	1.25"	490038
488569	21.63"	1.25"	490041
491246	22.00"	1.25"	491247
491680	22.38"	1.25"	491681
491682	23.50"	1.25"	491683
488121*	24.00"	1.25"	490037*
491652	19.25"	1.00"	491653
491654	19.50"	1.00"	491655
491656	20.56"	1.00"	491657
491658	21.00"	1.00"	491659
491660	21.50"	1.00"	491661
491662	21.75"	1.00"	491663
491664	22.50"	1.00"	491665
491666	22.75"	1.00"	491667
491668	23.00"	1.00"	491669
491670	24.00"	1.00"	491671

*Standard stock size

WHEEL GUARD HOUSING LINER CONVERSIONS

WHEELABRATOR® ORIGINAL STYLE HINGED & SECTIONAL GUARD HOUSING LINERS

Original style housings and liner systems used many mild steel liners that are replaceable with Long-Lyfe® cast lining components.

If you still have these old systems you can upgrade your liner system with the charts provided here covering the original Hinged Guard Housing and the later model Sectional Guard Housing.

To order genuine Wheelabrator replacement liners with the Long-Lyfe cast construction you must start with the mild steel part number in your Wheelabrator Operator & Maintenance Manual. Use the following table where the Long-Lyfe numbers are listed in the right column and the mild steel numbers are listed in the left column.



HINGED GUARD HOUSING		
OBSOLETE PART NO.	DESCRIPTION	LONG-LYFE PART NO.
16953	CIRCULAR DEFLECTOR	144447
16995*	TOP LINER	144452 (2) § 144475 (1) 144476 (1)
16996*	FRONT OR BACK PLATE	144455 (2) ‡ 144810 (2) 144456 (2) 144811 (2)
36430	GUARD DEFLECTOR NOT REQUIRED WHERE LONG-LYFE LINERS ARE USED	
36431*	AUXILIARY WEAR PLATES § (SEE FOOTNOTE)	
37008	CIRCULAR DEFLECTOR	144467
38045*	FRONT OR BACK PLATE	144448 (2) ³ 144449 (1) 144450 (2)
38047*	TOP LINER	144996 (1)
38048*	AUXILIARY TOP PLATE	• 144451 (1) 144453 (2)
38051	GUARD DEFLECTOR NOT REQUIRED WHERE LONG-LYFE LINERS ARE USED	
38071	SIDE LINER PLATE	150331
38828	LOWER LEFT DEFLECTOR	130267
38830	LOWER END LINER	130270
38832	LOWER END LINER	130257

SECTIONAL GUARD HOUSING		
OBSOLETE PART NO.	DESCRIPTION	LONG-LYFE PART NO.
39070	FRONT LINER PLATE	147834
39071	REAR LINER SEGMENT	¶ 153837 (1) 153838 (1)
2353	SIDE COVER LINER	144457
42379	TOP LINER	131966
42380	AUXILIARY WEAR PLATE	
42767	CIRCULAR DEFLECTOR	133078
42798	END LINER	133079
43440	SIDE COVER LINER (CAGE SIDE)	144812
43441	SIDE COVER LINER (HUB SIDE)	144813
43470	TOP LINER	135488
43471	AUXILIARY WEAR PLATE	
44173	UPPER END LINER	130276
44393	DEFLECTOR PLATE	144458
44685	DEFLECTOR PLATE	130269
44788	LOWER END LINER	130073
44804	UPPER END LINER	130074
44864	LOWER END LINER	136769
44877	LOWER END LINER	136768
45122	TOP LINER	136797
45289	DEFLECTOR PLATE	130264
45671	SIDE COVER LINER	144463
45673	TOP LINER	133080
45674	AUXILIARY WEAR PLATE	
46199	SIDE COVER LINER	144472
46227	LOWER SIDE LINER	144473

* Requires special drilling of the wheel housing for assembly

§ Replaces part numbers 16995 and 36431

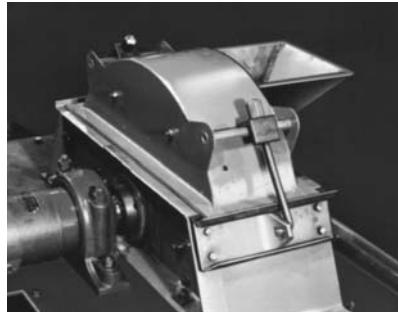
‡ Quantities shown, replace part number 16996

• Quantities shown, replace part numbers 38047 and 38048

³ Quantities shown, replace part number 38045

¶ Replaces part number 39071

WHEEL GUARD HOUSING LINER CONVERSIONS



SECTIONAL GUARD HOUSING

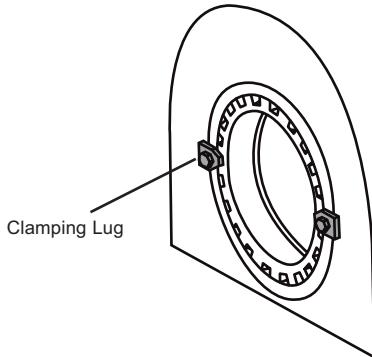
OBsolete Part No.	Description	Long-Lyfe Part No.	OBsolete Part No.	Description	Long-Lyfe Part No.
46228	LOWER SIDE LINER	144474	77111	CIRCULAR DEFLECTOR	136546
46633	UPPER END LINER	130274	77112	CIRCULAR DEFLECTOR	137435
46634	UPPER END LINER	130273	82742	SIDE LINER	158518
46716	SIDE COVER LINER	144464	84108	BACK SIDE LINER	146304
46720	CIRCULAR DEFLECTOR	134064	84109	BACK SIDE LINER	146305
48797	SIDE COVER LINER	144466	84266	LOWER END LINER	130073
48798	TOP LINER	136545	86581	LOWER END LINER	144994
48934	OUTSIDE END LINER	130275	86582	LOWER END LINER	144993
48935	INSIDE END LINER	130271	92094	LOWER SIDE LINER	144995
48936	LOWER END LINER	130084	93423	LOWER SIDE LINER	142794
50071	LOWER END LINER	130073	94387	LOWER SIDE LINER	144469
50576	LOWER END LINER	130083	95894	LOWER SIDE LINER	144454
50577	DEFLECTOR PLATE	130268	95978	LOWER SIDE LINER	144471
50578	UPPER END LINER	130272	95979	LOWER SIDE LINER	144470
50604 } 50606 }	TOP LINER AUXILIARY WEAR PLATE	133212	103424	LOWER SIDE LINER	145585
50681	UPPER END LINER	136766	104929	FRONT SIDE LINER	146306
50682	UPPER END LINER	136767	104930	FRONT SIDE LINER	146303
54642	DEFLECTOR PLATE	130072	105827	LOWER END LINER	136332
55847 } 55848 }	TOP LINER AUXILIARY WEAR PLATE	133213	106740	LOWER SIDE LINER	144995
55966	END WEAR PLATE	149613	108824	LOWER SIDE LINER	144465
56552	END LINER	139058	112951	LOWER SIDE LINER	144468
58907	LOWER SIDE LINER	142794	113181	RUBBER FACED END LINER	169657
64875	OUTSIDE END LINER	148104	113471	LOWER SIDE LINER	145734
64876	INSIDE END LINER	148275	113905	LOWER SIDE LINER	144993
67044	FRONT WEAR PLATE	16966	113906	LOWER SIDE LINER	144994
72662	LOWER SIDE LINER	144470	117240	FRONT SIDE LINER	146306
72663	LOWER SIDE LINER	144470	117241	FRONT SIDE LINER	146303
73543	PIN FOR END LINER	148517	123079	LINER END CASTING	146881
73875	LOWER SIDE LINER	144817	149619	END LINER	149618
73876	LOWER SIDE LINER	144815	151124	LOWER END LINER	153744
73877	LOWER SIDE LINER	144817	151126	DEFLECTOR	153745
73878	LOWER SIDE LINER	144815	151127	AUXILIARY END LINER	153743
			156041	LOWER END LINER	167453

BLAST WHEEL COMPONENTS

CLAMPING LUGS FOR SECURING CONTROL CAGE TO BLAST WHEEL HOUSING

Clamping lugs are essential for maintaining a securely positioned control cage in the blast wheel housing. Check the styles and chart below for the lugs to fit your wheel style.

A loose or incorrectly positioned cage will cause longer blast cycles and accelerate wear on wheel housing liners. Use the proper clamp for your wheel for best results.



CLAMPING LUGS		
STYLE	PART NO.	WHERE USED
A	93425	G, Q AND OLDER WHEELS
B	153918	M AND RLM WHEELS
C	452160	RLM WHEELS
D	471187	BD AND BD EZEFIT WHEELS
E	476846	RLM WHEELS



A



B



C



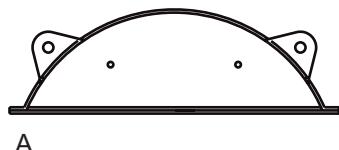
D



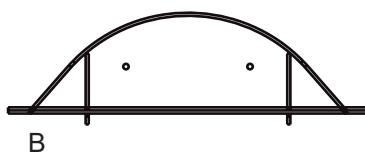
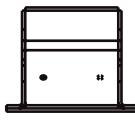
E

WHEEL HOUSING COVERS - (SLL) MANGANESE

Replacement wheel housing covers for standard Tumblasts, older model table machines and special machines using the sectional type wheel housing.



A



B

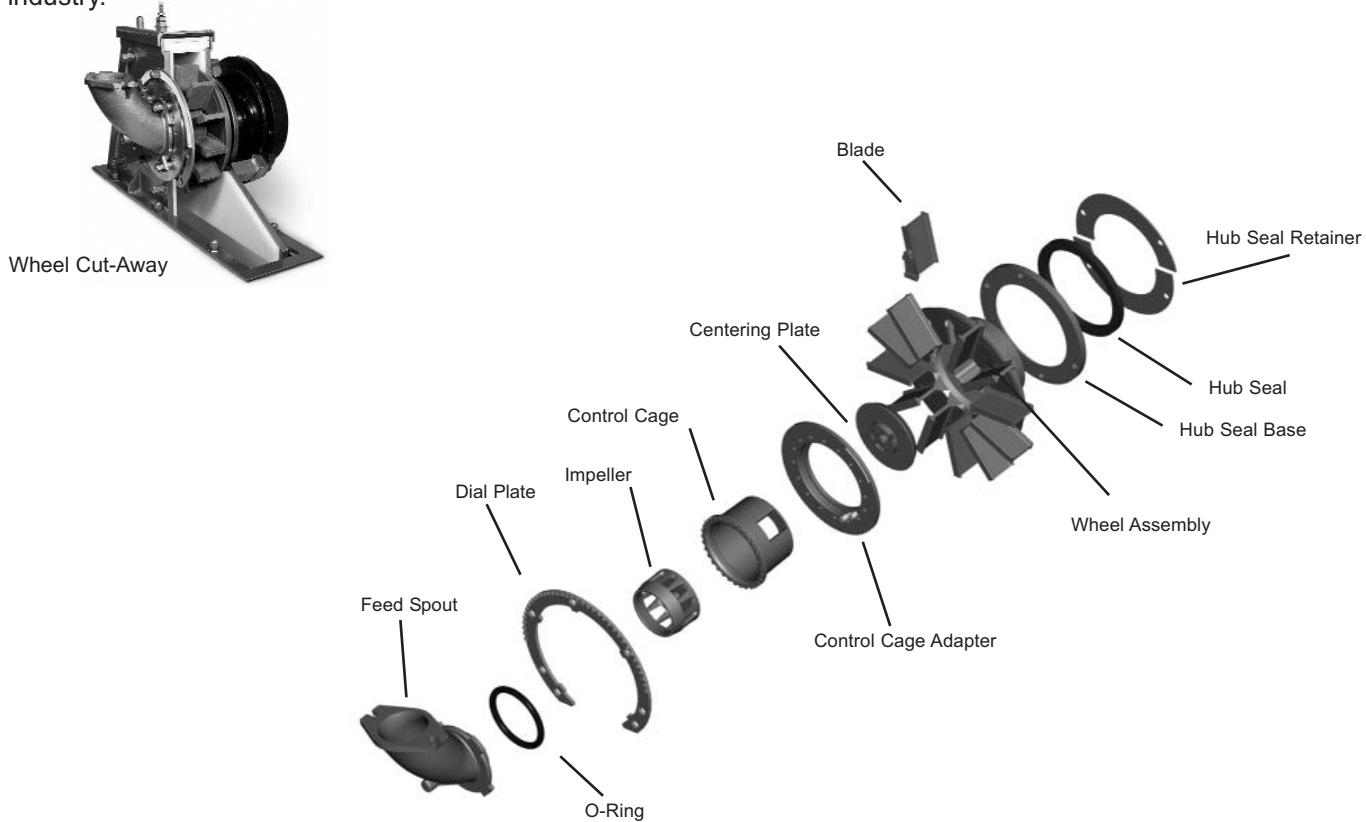
WHEEL HOUSING COVERS		
STYLE	MILD STEEL	SLL
A	42208	275980
B	42758	401405

BCP BLAST WHEEL ASSEMBLIES

AUTOBLAST® SERIES WHEEL

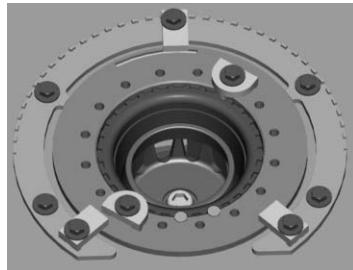
All BCP Blast Wheels are bi-directional, which allows them to be run in either direction. This feature allows blast machines to have multiple wheels that use the same internal parts, thus eliminating the cost or necessity of stocking parts for both CW and CCW wheels. These wheels are offered in 13.00", 15.00", 17.00", 19.50" and 26.50" diameter sizes.

Wheelabrator Group pioneered this technology and offers both high quality and cutting edge products in the industry.



RADIAL TARGETLOK

The innovative Targetlok® system prevents mismatch of parts. It also assures the control cage will always be inserted in exactly the same location as the preceding setting after replacing blades, impeller, or the control cage.



BCP WHEEL TUNE-UP KITS



These kits include everything needed to restore your BCP® blast wheel to top performance.

BCP WHEEL TUNE - UP KIT PARTS

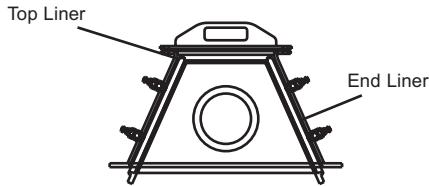
KIT NO.	WHEEL TYPE	BLADE	NO. BLADES	OPENING	CAGE	IMPELLER	IMPELLER BOLT	LOCK WASHER	RING
C60015	12.50"	C18768	8	37 DEG	C52127	C49477	C20351	C20352	C20354
C60016	12.50"	C18768	8	49 DEG	C52128	C49477	C20351	C20352	C20354
C60017	12.50"	C18768	8	70 DEG	C52129	C49477	C20351	C20352	C20354
C60018	15.00"	C13068	8	37 DEG	C52127	C49477	C20351	C20352	C20354
C60019	15.00"	C13068	8	49 DEG	C52128	C49477	C20351	C20352	C20354
C60020	15.00"	C13068	8	70 DEG	C52129	C49477	C20351	C20352	C20354
C60021	17.00"	C37153	8	37 DEG	C52127	C49477	C20351	C20352	C20354
C60022	17.00"	C37153	8	49 DEG	C52128	C49477	C20351	C20352	C20354
C60023	17.00"	C37153	8	70 DEG	C52129	C49477	C20351	C20352	C20354
C60024	24.00"	C18734	8	37 DEG	C52127	C49477	C20351	C20352	C20354
C60025	24.00"	C18734	8	49 DEG	C52128	C49477	C20351	C20352	C20354
C60026	24.00"	C18734	8	70 DEG	C52129	C49477	C20351	C20352	C20354
C60027	26.50"	C30084	8	37 DEG	C52127	C49477	C20351	C20352	C20354
C60028	26.50"	C30084	8	49 DEG	C52128	C49477	C20351	C20352	C20354
C60029	26.50"	C30084	8	70 DEG	C52129	C49477	C20351	C20352	C20354
C60030	12.50"	C60045	12	37 DEG	C52127	C57531	C20351	C20352	C20354
C60031	12.50"	C60045	12	49 DEG	C52128	C57531	C20351	C20352	C20354
C60032	12.50"	C60045	12	70 DEG	C52129	C57531	C20351	C20352	C20354
C60033	15.00"	C60046	12	37 DEG	C52127	C57531	C20351	C20352	C20354
C60034	15.00"	C60046	12	49 DEG	C52128	C57531	C20351	C20352	C20354
C60035	15.00"	C60046	12	70 DEG	C52129	C57531	C20351	C20352	C20354
C60036	17.00"	C84431	12	37 DEG	C52127	C57531	C20351	C20352	C20354
C60037	17.00"	C84431	12	49 DEG	C52128	C57531	C20351	C20352	C20354
C60038	17.00"	C84431	12	70 DEG	C52129	C57531	C20351	C20352	C20354
C60039	24.00"	C60048	12	37 DEG	C52127	C57531	C20351	C20352	C20354
C60040	24.00"	C60048	12	49 DEG	C52128	C57531	C20351	C20352	C20354
C60041	24.00"	C60048	12	70 DEG	C52129	C57531	C20351	C20352	C20354
C60042	26.50"	C60049	12	37 DEG	C52127	C57531	C20351	C20352	C20354
C60043	26.50"	C60049	12	49 DEG	C52128	C57531	C20351	C20352	C20354
C60044	26.50"	C60049	12	70 DEG	C52129	C57531	C20351	C20352	C20354
C62008	15.00" HYDRAULIC	C13068	8	49 DEG	C52128	C49477	C18742	C20352	C20354
C62007	15.00" HYDRAULIC	C13068	8	70 DEG	C52129	C49477	C18742	C20352	C20354
C96687	13.00"	C89798	12	37 DEG	C52127	C57531	C20351	C20352	C20354
C96688	13.00"	C89798	12	49 DEG	C52128	C57531	C20351	C20352	C20354
C96689	13.00"	C89798	12	70 DEG	C52129	C57531	C20351	C20352	C20354
C102648	19.50"	C59566	12	49 DEG	C52128	C57531	C20351	C20352	C20354
C109776	13.50" V-GROOVE	C89590	12	37 DEG	C102028	C57531	C20351	C20352	C20354
C109777	13.50" V-GROOVE	C89590	12	49 DEG	C102127	C57531	C20351	C20352	C20354
C109778	13.50" V-GROOVE	C89590	12	70 DEG	C102129	C57531	C20351	C20352	C20354
C109705	15.00" V-GROOVE	C104897	12	37 DEG	C102028	C57531	C20351	C20352	C20354

BCP WHEEL TUNE - UP KIT PARTS (cont.)										
KIT NO.	WHEEL TYPE	BLADE	NO. BLADES	OPENING	CAGE	IMPELLER	IMPELLER BOLT	LOCK WASHER	RING	
C109706	15.00" V-GROOVE	C104897	12	49 DEG	C102127	C57531	C20351	C20352	C20354	
C109707	15.00" V-GROOVE	C104897	12	70 DEG	C102129	C57531	C20351	C20352	C20354	
C109779	17.00" V-GROOVE	C104900	12	37 DEG	C102028	C57531	C20351	C20352	C20354	
C109780	17.00" V-GROOVE	C104900	12	49 DEG	C102127	C57531	C20351	C20352	C20354	
C109781	17.00" V-GROOVE	C104900	12	70 DEG	C102129	C57531	C20351	C20352	C20354	
C109785	24.00" V-GROOVE	C104903	12	37 DEG	C102028	C57531	C20351	C20352	C20354	
C109786	24.00" V-GROOVE	C104903	12	49 DEG	C102127	C57531	C20351	C20352	C20354	
C109787	24.00" V-GROOVE	C104903	12	70 DEG	C102129	C57531	C20351	C20352	C20354	
C109788	26.50" V-GROOVE	C104905	12	37 DEG	C102028	C57531	C20351	C20352	C20354	
C109789	26.50" V-GROOVE	C104905	12	49 DEG	C102127	C57531	C20351	C20352	C20354	
C109790	26.50" V-GROOVE	C104905	12	70 DEG	C102129	C57531	C20351	C20352	C20354	
C110409	15.00" HYDRAULIC	C60046	12	70 DEG	C52129	C57531	C20351	C20352	C20354	
C111651	12.50" DOVE TAIL	C106779	12	37 DEG	C102028	C57531	C20351	C20352	C20354	
C111652	12.50" DOVE TAIL	C106779	12	49 DEG	C102127	C57531	C20351	C20352	C20354	
C111653	12.50" DOVE TAIL	C106779	12	70 DEG	C102129	C57531	C20351	C20352	C20354	
C176341	12.50" TAPERED DOVE TAIL	C113314	8	37 DEG	C102028	C49477	C20351	C20352	C20354	
C176246	13.50" TAPERED DOVE TAIL	C113315	8	37 DEG	C102028	C49477	C20351	C20352	C20354	
C155816	13.50" TAPERED DOVE TAIL	C113315	8	49 DEG	C102127	C49477	C20351	C20352	C20354	
C118451	15.00" TAPERED DOVE TAIL	C113316	8	37 DEG	C102028	C49477	C20351	C20352	C20354	
C115468	15.00" TAPERED DOVE TAIL	C113316	8	49 DEG	C102127	C49477	C20351	C20352	C20354	
C155316	17.00" TAPERED DOVE TAIL	C113317	8	49 DEG	C102127	C49477	C20351	C20352	C20354	
C159153	17.00" TAPERED DOVE TAIL	C113317	8	70 DEG	C102129	C49477	C20351	C20352	C20354	
C171367	26.50" TAPERED DOVE TAIL	C113321	8	37 DEG	C102028	C49477	C20351	C20352	C20354	
C162854	26.50" TAPERED DOVE TAIL	C113321	8	49 DEG	C102127	C49477	C20351	C20352	C20354	
C102647	19.50"	C59566	12	37 DEG	C52127	C57531	C20351	C20352	C20354	
C102649	19.50"	C59566	12	70 DEG	C52129	C57531	C20351	C20352	C20354	
C109782	19.50" V-GROOVE	C104902	12	37 DEG	C102028	C57531	C20351	C20352	C20354	
C109783	19.50" V-GROOVE	C104902	12	49 DEG	C102127	C57531	C20351	C20352	C20354	
C109784	19.50" V-GROOVE	C104902	12	70 DEG	C102129	C57531	C20351	C20352	C20354	
C111625	12.50"	C106779	12	49 DEG	C102127	C57531	158063	165790	448251	
C111651	12.50"	C106779	12	37 DEG	C102028	C57531	158063	165790	448251	
C111653	12.50"	C106779	12	70 DEG	C102129	C57531	158063	165790	448251	
C113416	15.00"	C060046	12	49 DEG	C102127	C57531	C20351	C20352	C20354	
C115955	13.50"	C115958	8	37 DEG	C52127	C49477	C20351	C20352	C20354	
C115956	13.50"	C115958	8	49 DEG	C52128	C49477	C20351	C20352	C20354	
C115957	13.50"	C115958	8	70 DEG	C52129	C49477	C20351	C20352	C20354	
C116254	12.50"	C18768	8	37 DEG	C52127	C49477	C20351	C20352	C20354	
C118755	15.00"	C104897	12	49 DEG	C52128	C57531	C20351	C20352	C20354	
C118823	15.00"	C104897	12	49 DEG	C52128	C57531	C20351	C20352	C20354	
C119249	15.00"	C118761	12	37 DEG	C118786	C118790	C20351	C20352	C20354	
C123868	15.00"	C60046	12	37 DEG	C102028	C57531	C20351	C20352	C20354	
C134847	15.00"	C104897	12	70 DEG	C102129	C57531	C18742	C20352	C20354	
C134973	15.00"	C104897	12	37 DEG	C102028	C57531	C18742	C20352	C20354	
C139800	15.00"	C13068	8	49 DEG	C52128	C49477	C20351	C20352	C20354	
C176931	15.00"	C13068	8	49 DEG	441985	414370	158063	165790	448251	
C178831	12.50"	C18768	8	70 DEG	414371	414370	158063	165790	448251	
C179273	15.00"	C13068	8	100 DEG	444472	414370	158063	165790	448251	

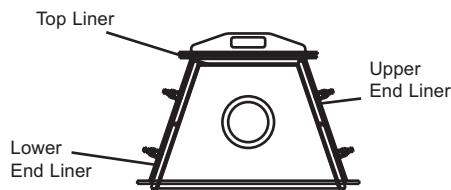
BCP GUARD HOUSING LINING SYSTEM PARTS

BCP® CAST MANGANESE WHEEL HOUSING LINER SYSTEM

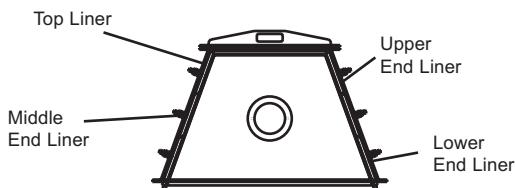
All liners are made of high quality materials for longer life. They are also made with ease of installation in mind. The liners can be installed from either the top or the bottom of the blast wheel. Wherever the wheel is mounted on the blast machine, maintenance is quicker and easier.



3 Piece - 13 Inch Wheel



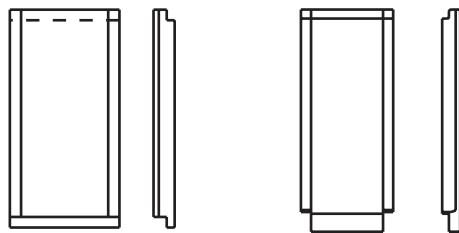
5 Piece - 15 & 17 Inch Wheel



7 Piece - 26 Inch Wheel

WHEEL HOUSING LINERS (CAST MANGANESE)			
LINER DESCRIPTION	13 INCH WHEEL	15 & 17 INCH WHEEL	26 INCH WHEEL
TOP LINER	C87402	C59036	C59039
END LINER (2)	C87327	*	*
UPPER END LINER (2)	*	C126618	C60756
MIDDLE END LINER (2)	*	*	C60757
LOWER END LINER (2)	*	C62507	C62507
RUBBER LINER	C127226	C126626	C137379
LINER BOLT ASSEMBLY	C75312 (4)	C75312 (4)	C75312 (6)
COMPLETE SET INCLUDES ALL LINERS, BOLTS, SET SCREWS, NUTS, WASHERS, ETC.	C127213	C126607	C88556

*Not needed with this housing



C60757

C62507

CAST MANGANESE HOUSING END LINERS		
PART NO.	LENGTH*	TYPE WHEEL
C60756	9.81"	26.50"
C60757	10.19"	26.50"
C126618	10.88"	15.00" & 17.00"
C62507	12.25"	15.00" TO 26.50"
C87327	17.18"	13.00"

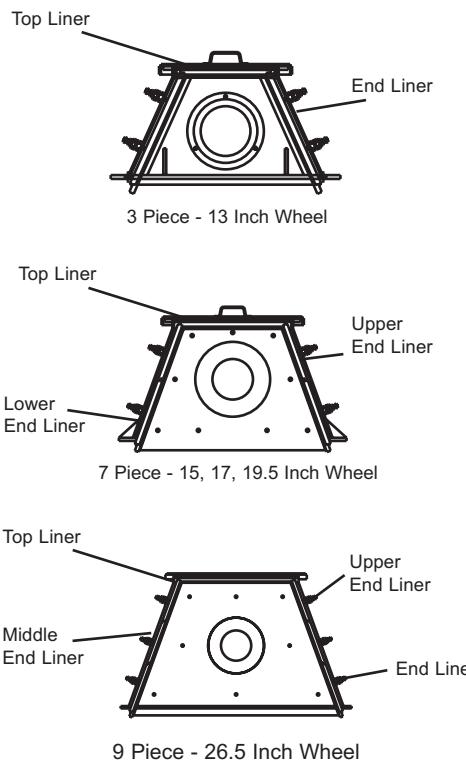
*These are nominal lengths

For extra protection in certain applications, a longer end liner can be used to protect the wall or roof area from rapid wear.

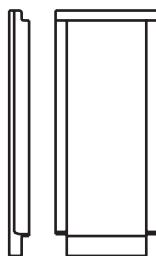
BCP GUARD HOUSING LINING SYSTEM PARTS

BCP® WELDED MANGANESE WHEEL HOUSING LINER SYSTEMS

All of our liners are made of high quality materials for longer life. They are also made with ease of installation in mind. The top, middle and end liners can be installed from either the top or the bottom of the blast wheel. Thus, no matter where the wheel is mounted on the blast machine, maintenance is quicker and easier. We also offer spout and hub side liners for the 15.00" to 26.50" wheel housings.



WHEEL HOUSING LINERS (WELDED MANGANESE)					
LINER DESCRIPTION	13 INCH WHEEL	15 INCH WHEEL	17 INCH WHEEL	19.5 INCH WHEEL	26.5 INCH WHEEL
TOP LINER	C87402	C59036	C59036	C89592	C59039
END LINER (2)	C87327	*	*	*	*
UPPER END LINER (2)	*	C60756	C60756	C60756	C60756
MIDDLE END LINER (2)	*	*	*	*	C60757
LOWER END LINER (2)	*	C62507	C62507	C62507	C62507
SPOUT SIDE LINER	*	C109693	C109747	C109747	C109750
HUB SIDE LINER	*	C109981	C109980	C109980	C109979
RUBBER LINER	C96400	C96401	C96401	C96401	C96402
LINER BOLT ASSEMBLY (4)	C75312	C75312	C75312	C75312	C75312



WELDED MANGANESE HOUSING END LINERS		
PART NO.	LENGTH*	TYPE WHEEL
C60756	9.81"	15.00" TO 19.50"
C60757	10.19"	26.50"
C62507	12.25"	15.00" TO 26.50"
C87327	17.19"	13.00"

*These are nominal lengths

For extra protection in certain applications a longer end liner can be used to protect the wall or roof area from rapid wear.



BLAST CABINET REPLACEMENT PARTS

The blast cabinet requires wear protection from direct and rebound blast media. To insure optimal life of your cabinet, use the best material for your application. Cast Long-Lyfe®, Fabricated Supplemental Long-Lyfe (SLL), rubber and urethane products are available for your selection.

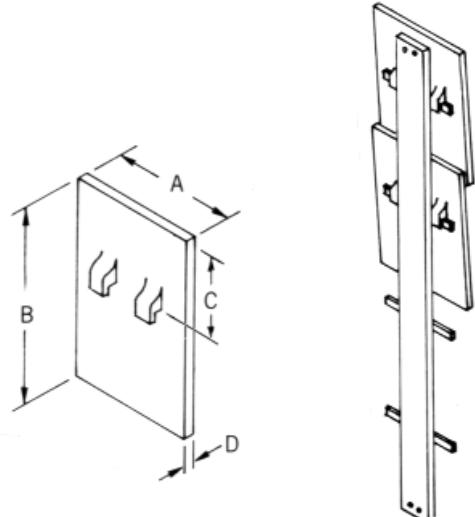
wheelabrator
GROUP

BLAST CABINET WALL AND ROOF LINERS

WHEELABRATOR BLAST CABINET LINER PARTS

The internal blast cabinet receives direct exposure from the abrasive thrown by the wheel, resulting in high wear and rapid erosion of the blast cabinet surfaces. When partial or full lining of the cabinet is required, Wheelabrator has a Long-Lyfe® liner for the application. These liners are available in varying configurations (ship-lapped, slab-type, and hook-type) and can be mounted on the roof, vertical walls, sloped walls, hopper or on fixtures.

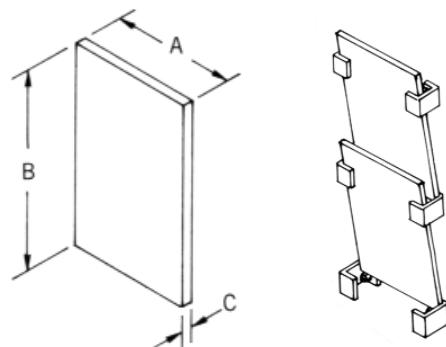
Welding studs and cast Long-Lyfe nuts are also available for securing the liners to the cabinet.



Hook Type Liners

HOOK TYPE LINERS				
MILD STEEL PART NO.	DIMENSIONS			LONG-LYFE PART NO.
	A	B	C	D
N/A	9.88"	18.00"	5.00"	1.00"
N/A	9.88"	21.00"	5.00"	1.00"
N/A	10.00"	14.00"	6.00"	0.38"
N/A	14.00"	14.00"	6.00"	0.38"
146676	14.00"	14.00"	6.00"	1.00"
110358	14.00"	18.00"	5.00"	1.00"
N/A	14.00"	22.00"	9.25"	0.50"
108063	14.00"	22.00"	9.25"	1.00"
116455	14.00"	26.50"	5.00"	1.00"
116454	14.00"	28.00"	5.00"	1.00"
N/A	18.00"	14.00"	6.00"	0.50"
N/A	18.00"	18.00"	5.00"	0.50"
N/A	18.00"	22.00"	9.25"	0.50"
N/A	22.00"	17.00"	7.00"	1.00"
N/A	24.00"	14.00"	6.00"	0.50"
N/A	24.00"	18.00"	7.00"	0.50"
				248392*

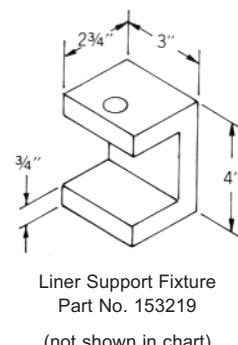
*Made to order



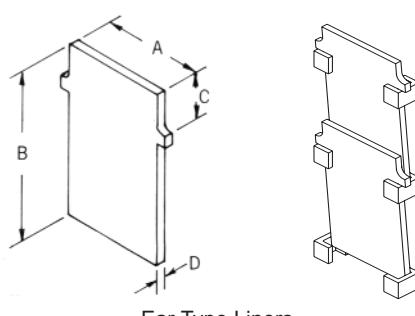
Slab Type Liners

SLAB TYPE LINERS		
LONG-LYFE PART NO.	DIMENSIONS	
	A	B
147609*	6.00"	34.00"
147618	11.00"	14.00"
148710	11.00"	17.50"
156564*	12.00"	18.00"
147610*	12.00"	21.00"
147608	12.00"	23.00"

*Made to order



Liner Support Fixture
Part No. 153219
(not shown in chart)



Ear Type Liners

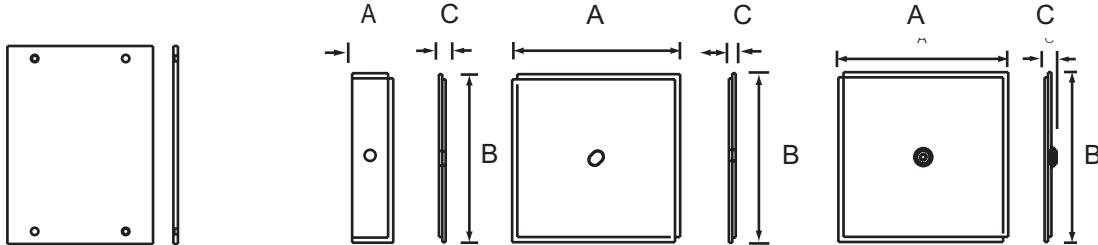
EAR TYPE LINERS				
MILD STEEL PART NO.	DIMENSIONS			LONG-LYFE PART NO.
	A	B	C	D
68524	14.00"	29.00"	8.00"	1.00"
N/A	14.00"	18.00"	4.50"	1.00"
				168903

WHEELABRATOR WALL AND ROOF LINERS

WHEELABRATOR® BLAST LINER PARTS (cont.)

Selection of the best liner components requires an understanding of your basic machine configuration and the wear characteristics of the abrasive being used for your surface finishing operation. Consult with your Customer Service Representative to make the best choice for your operation.

All Long-Lyfe® cabinet liners are designed for rapid, inexpensive installation, and are made in convenient sizes and shapes especially designed for Wheelabrator applications. Long-Lyfe cabinet liners are interchangeable. Should one wear out, its identical replacement can be ordered by part number.



SQUARE EDGE LONG - LYFE LINERS

A	B	HOLE SIZE	LONG-LYFE PART NO.
3.50"	30.00"	0.56"	155852*
5.75"	15.50"	0.81"	148646*
7.00"	9.00"	0.81"	167639*
7.00"	14.94"	0.81"	167630*
7.50"	14.94"	0.81"	167641*
8.50"	12.00"	0.81"	148605
8.87"	11.19"	0.81"	167636*
9.75"	14.94"	0.81"	167629*
10.62"	13.63"	0.81"	148650*
10.75"	12.25"	0.81"	148612
10.87"	11.75"	0.81"	167642*
11.00"	11.00"	0.81"	148637
11.75"	13.63"	0.81"	148604
13.19"	13.63"	0.81"	148649*
13.87"	17.00"	0.81"	160912*
14.75"	26.75"	0.56"	154072
16.00"	21.75"	0.63"	153742*

*Made to order

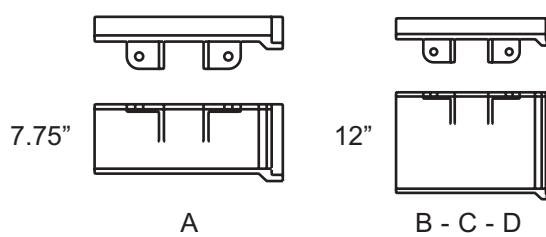
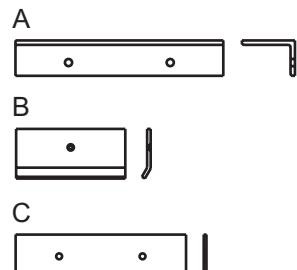
SHIP LAP LINERS

LONG-LYFE PART NO.	A	B	C
215581	148610	2.00"	12.00"
213888	213887	3.00"	12.00"
257280	257281	4.00"	12.00"
205791	170148	5.00"	12.00"
234096	234097	6.38"	12.00"
223306	N/A	12.00"	12.00"
288552	N/A	12.00"	12.00"
728221*	N/A	12.00"	0.50"

*Threaded nut instead of diagonal slot

LINER BAR

STYLE	PART NO.	LENGTH	HEIGHT
A	150574	23.50"	6.00"
B	148645	15.50"	7.00"
C	150575	23.50"	6.00"



LONG-LYFE MONORAIL CONVEYOR SLOT LINER

STYLE	PART NO.	DESCRIPTION	SIZE	COMMENTS
A	401528	SLOT LINER	7.75" X 19.00"	OVERLAP END
B	276148	SLOT LINER	12.00" X 19.00"	OVERLAP END
C	497624	SLOT LINER	12.00" X 18.00"	FLUSH END
D	429075	SLOT LINER	12.00" X 9.50"	FLUSH END

SUPPLEMENTAL LONG-LYFE (SLL) LINERS

SUPPLEMENTAL (SLL) LINERS

Supplemental Long-Lyfe (SLL) is a grade of manganese steel particularly suited for use with steel shot (40-50 Rc) applications. SLL's work hardening characteristics make it last longer than mild steel when exposed to the impact of steel shot abrasive.

Many directly interchangeable parts (see chart below) are available for your Wheelabrator® equipment.

CABINET - ROOF, WALL, HOPPER, DOOR, LINERS		
MILD STEEL PART NO.	DESCRIPTION	MANGANESE PART NO.
63446	CABINET ROOF LINER	266621
65911	IN-LINE LINER PLATE	203016
75245	ROOF LINER	193277
75246	BACK WALL LINER	193276
75247	BACK WALL LINER	193280
75250	RH SIDE WALL LINER	181756
75277	REAR HOPPER LINER	193284
75278	REAR HOPPER LINER	193283
75289	FRONT HOPPER LINER	193282
75290	FRONT HOPPER LINER	193281
75291	ROOF LINER	193278
75292	RH END HOPPER LINER	193275
75293	LH END HOPPER LINER	176090
75591	SIDE WALL LINER	181758
75611	CABINET ROOF LINER	193274
75612	CABINET ROOF LINER	193274
75650	CABINET BOTTOM LINER PLATE	175378
75807	ROOF LINER PLATE	196239
75808	ROOF LINER PLATE	196240
75934	LINER	176346
75935	LINER	176347
75936	LINER	176348
75937	ROOF LINER	176349
75938	ROOF LINER	176350
75939	LINER	176351
75940	LINER	176319
MILD STEEL PART NO.	DESCRIPTION	MANGANESE PART NO.
75941	LINER	176320
75942	LINER	176321
77634	LINER PLATE	187661
77635	LINER	187660
77636	LINER PLATE	187663
77637	LINER	187665
77638	LINER	187666
77639	LINER	187667
77640	ROOF LINER	187662
77641	LINER	187664
77924	REAR WALL LINER	187655
77925	BACK WALL LINER	187657
77926	LINER	187656
77927	FRONT SIDE LINER	187658
79244	DOOR LINER	201801
86364	ROOF LINER	216137
86368	LINER	199993
94791	RUBBER DOOR LINER	224378
94907	ROOF LINER	199713
97990	CABINET WALL LINER	194623
108095	ROOF LINER PLATE	224940
110358	ROOF LINER	210344
200430	TOP DOOR LINER	257476
200431	RH DOOR LINER	257475
208514	DECK LINER	219610
221742	LH DOOR LINER	257474

The same SLL work hardening material is available for sale as plate, flat bar and round bar to fit your on site fabrication needs. Major cabinet lining and re-lining projects can be completed on site and custom fabrication of fixtures and part carriers are possible.

SUPPLEMENTAL LONG-LYFE PLATE (SLL)					
PART NO.	PLATE	65" X 99"	48" X 96"	48" X 72"	48" X 48"
Y000025	0.25" THICK	470 LBS	337 LBS	253 LBS	169 LBS
Y000026	0.38" THICK	706 LBS	505 LBS	379 LBS	253 LBS
Y000027	0.50" THICK	940 LBS	673 LBS	505 LBS	337 LBS

SUPPLEMENTAL LONG-LYFE FLAT BAR (SLL)				
BAR THICKNESS	BAR WIDTH	BAR LENGTH	PART NUMBER	TOTAL WEIGHT
0.25"	1.00"	20.00'	Y000383	17 LBS
0.25"	1.50"	20.00'	Y000384	26 LBS
0.25"	2.00"	20.00'	Y000385	34 LBS
0.25"	4.00"	20.00'	Y000388	68 LBS
0.50"	2.00"	19.00'	Y000399	68 LBS
0.50"	4.00"	20.00'	Y000402	136 LBS
0.50"	6.00"	20.00'	Y000404	204 LBS

SUPPLEMENTAL LONG-LYFE ROUND BAR (SLL)			
BAR THICKNESS	BAR LENGTH	PART NUMBER	TOTAL WEIGHT
0.38"	11'	Y000659	5 LBS
0.50"	20'	Y000660	15 LBS
0.75"	20'	Y000661	31 LBS
1.00"	17'	Y000663	47 LBS
1.50"	17'	Y000665	106 LBS
2.00"	17'	Y000668	187 LBS

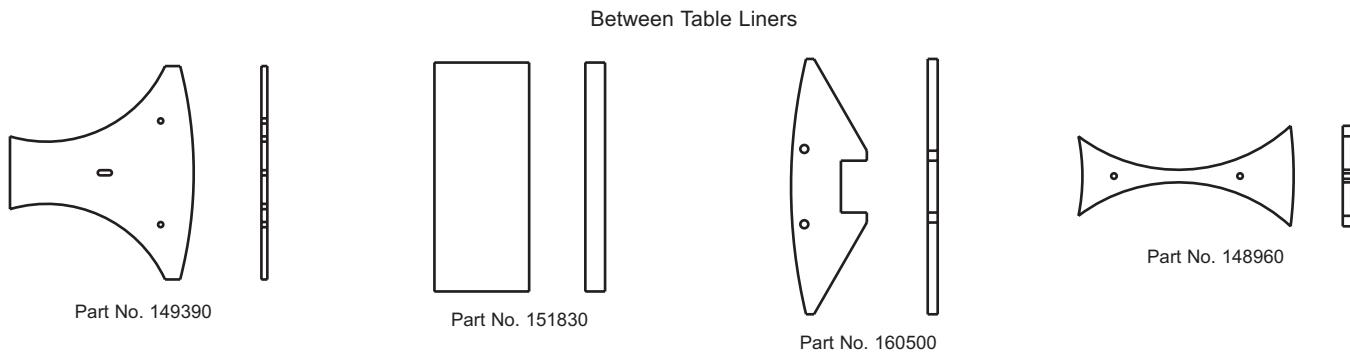
TABLE WEAR PARTS

TABLE WEAR PARTS

Cast Long-Lyfe® (LL) and fabricated Supplemental Long Lyfe (SLL) manganese parts are available for many key blast cabinet and work conveyor components of the Wheelabrator® line of multi-tables, swing tables and plain tables.

BETWEEN TABLE LINERS	
MILD STEEL PART NO.	LONG-LYFE PART NO.
48981	148965
55951	148960
75402	149390
75463	160500
85464	151830

The area between the rotating work tables of a multi-table machine are high wear areas that benefit from the premium protection of cast Long-Lyfe liners between the rotating work tables. These liners shield the main support table system under the rotating work tables and significantly reduce wear and maintenance costs.



SLL work hardening manganese steel parts are available as direct replacements for many mild steel parts used in steel shot (40-50 Rc) blasting operations. Check the chart below for your current mild steel part numbers and SLL replacement.

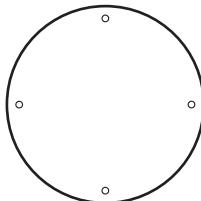
BETWEEN TABLE LINERS, TABLE RINGS, SWEEPS AND FLANGES					
MILD STEEL PART NO.	DESCRIPTION	MANGANESE PART NO.	MILD STEEL PART NO.	DESCRIPTION	MANGANESE PART NO.
47438	TABLE TOP FLANGE	220240	77831	TABLE TOP	200796
50676	48" DIAMETER FLANGE RING	214056	77833	ABRASIVE SWEEP	219753
50704	TABLE TOP	233262	77931	DEFLECTOR PLATE	177934
51139	RING 1959860 SLL FLANGE RING	231166	78023	INNER SWEEP SUPPORT CLIP	219749
51344	LINER PLATE BETWEEN TABLES	217292	100130	96" DIAMETER TABLE FLANGED RIM	204238
55466	RING	233103	119060	TABLE TOP	220239
66206	FLANGE RING	219736	184372	TABLES AUXILIARY LINER	195680
66501	BETWEEN TABLES LINER PLATE	219754	184379	BETWEEN TABLES LINER	204237
75983	TABLES AUXILIARY LINER 160013	217318	190402	TABLE SUPPORT ARM LINER	271818
75984	TABLES AUXILIARY BRACKET	217317	211063	TABLE TOP	252222
76632	TABLE TOP	233104	248242	BETWEEN TABLES LINER	269876
77812	TABLE	231506			

BARREL HEAD WEAR PLATES

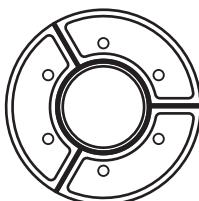
BARREL HEAD WEAR PLATES

The Wheelabrator® line of Tumblast® machines automatically include the protection of cast Long-Lyfe® or SLL (manganese) barrel-head plates. The barrel heads seal the blast chamber and prevent abrasive from cutting into the moving parts behind them. They also guide the conveyor which tumbles the work in the mill. These plates will reduce the cost of operating your Tumblast, by prolonging the life of the barrel heads. They also protect the vulnerable bearings from attack by abrasive. All Tumblasts should utilize these cost saving barrel head liners.

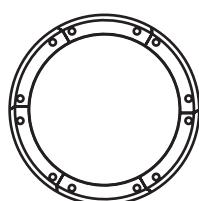
Cast Plates



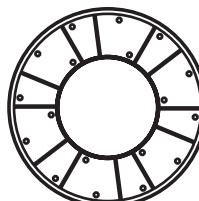
Solid



3 Outer Segments



6 Outer Segments

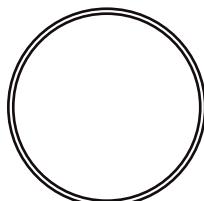


12 Outer Segments

TUMBLAST BARREL HEAD MANGANESE WEAR PLATES

MILD STEEL PART NO.	TUMBLAST SIZE	SLL ONE PIECE WEAR PLATE PART NO.
138071	15 X 20	181673
43572	36 X 42	185787
43573	48 X 42	185788
47010	48 X 48	184585
47010	48 X 72	184585
64182	63 X 96	175332
N/A	7' SUPER	202688
N/A	14' SUPER	173435
N/A	22' SUPER	190166
N/A	28' SUPER	190166

Manganese Wear Plate



Solid

LONG-LYFE BARREL HEAD WEAR PLATE REFERENCE CHART					
MACHINE SIZE	OBsolete PART NO.	SINGLE PLATE	WEAR PLATE CENTER	SEGMENTS OUTER	BOLTS REQUIRED
WTB - 3	N/A	471287	N/A	N/A	463910 (6)
WTB - 6	N/A	471288	N/A	N/A	463910 (6)
TBR - 6	N/A	N/A	487390	487391 (3)	495274 (6)
TBS - 6	N/A	N/A	487390	492962 (3)	495274 (6)
20 x 27	50720	144059	N/A	N/A	157727 (4)
27 x 36 - R	50894	144655	N/A	N/A	146110 (4)
27 x 36 - S	43574	144058	N/A	N/A	146110 (4)
36 x 42	43572	N/A	152346	159743 (6)	1711074 (12)
TBR - 12	N/A	N/A	420143	491360 (6)	500220 (18)
TBS - 12	N/A	N/A	420143	496808 (6)	495274 (12) 500220 (6)
48 x 42	43573	N/A	152346	159744 (6)	173437 (18)
48 x 48	47010	N/A	152346	159157 (6)	173437 (18)
48 x 72	47010	N/A	152346	159157 (6)	173437 (18)
7 Super	N/A	N/A	152346	160697 (6)	173435 (12)
14 Super	N/A	N/A	152346	159813 (6)	173435 (18)
22 Super	N/A	N/A	152346	*152343 (6)	173435 (18)
28 Super	N/A	N/A	152346	*152343 (6)	173435 (18)
34 Super	N/A	N/A	152346	*152343 (6)	173435 (18)
14 Super II	N/A	N/A	420143	420142 (6)	500220 (18)
14 Super III					
22 Super II	N/A	N/A	420143	443535 (6)	500220 (18)
22 Super III				443536 (6)	
28 Super II	N/A	N/A	420143	443535 (6)	500220 (18)
28 Super III				443536 (6)	
34 Super II	N/A	N/A	420143	443535 (6)	500220 (18)
				443536 (6)	

*For new 12pc. segmented outer liner arrangement, order 1-#443537 and 1-#443538 for each #152434. Parts not interchangeable between designs.

TUMBLAST SUPPLEMENTAL LONG-LYFE (SLL) LINERS

TUMBLAST SLL LINERS

Reduce wear and maintenance on your Tumblast® units by replacing mild steel barrel head wear plates and barrel head seals with longer lasting SLL manganese steel fabricated components. For shot (40-50 Rc) blasting applications only, the SLL material is a cost effective replacement for the mild steel components.



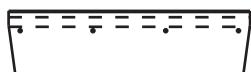
Top Liner



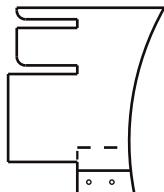
Rear Liner



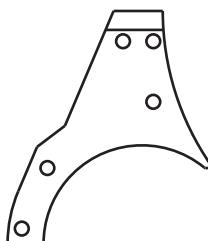
Front Liner



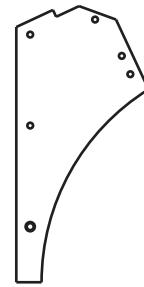
Roof Liner



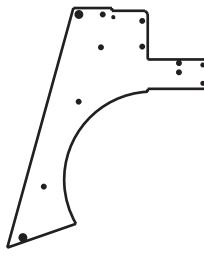
Barrel Head Seal



Front Seal



Barrel Head Seal



Barrel Head Seal

Typical views for reference only.

TUMBLAST - BARREL HEAD SEALS AND CORNER SEALS

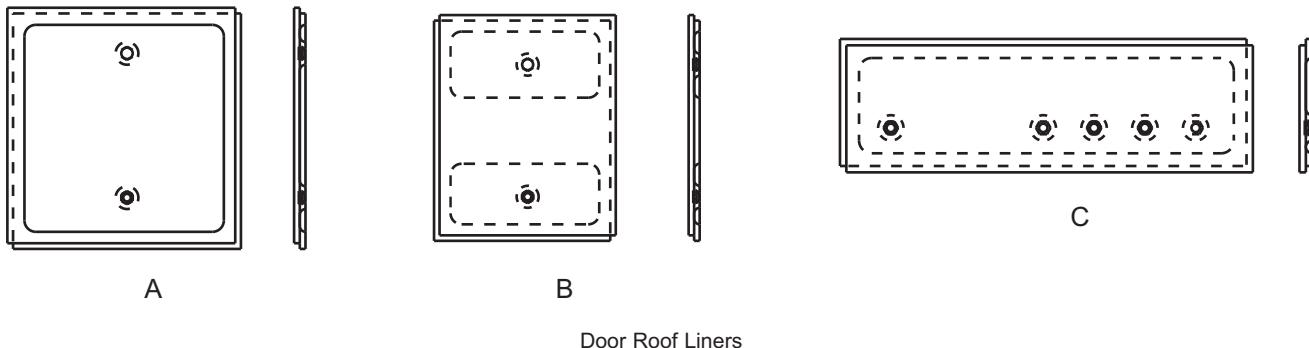
MILD STEEL PART NO.	DESCRIPTION	MANGANESE PART NO.
16863	REAR LINER	180455
34441	FRONT LINER	196821
38599	INSIDE BARREL HEAD PLATE	191082
48836	LH BARREL HEAD LOWER FRONT SEAL	228624
48837	LH UPPER FRONT BH SEAL	228627
48963	LH BARREL HEAD UPPER FRONT SEAL	263845
48963	BH SEAL	263845
48964	RH BARREL HEAD UPPER FRONT SEAL	263845
48964	BH SEAL	263845
48968	RH BARREL HEAD REAR SEAL	205193
48969	LH BARREL HEAD REAR SEAL	205194
49012	RH BARREL HEAD LOWER FRONT SEAL	228625
49013	RH BH FRONT UPPER SEAL	228626
94907	ROOF LINER	199713
98954	FRONT SEAL	206906
98955	FRONT SEAL	206907
99482	TOP LINER	201800
102505	SEAL	263849
102505	BH SEAL LH	263849
102989	INNER BARREL HEAD SEAL PLATE	201799
102989	BH SEAL	201799
104118	RH AUXILIARY FRONT BARREL HEAD SEAL	214304
104118	BH SEAL RH	214304
105090	UPPER REAR BH SEAL	198057
159950	LH FABRICATED CORNER SHIELD	245676
186833	LH CLOSURE	224728
186835	LH CLOSURE	224727
196933	LH CORNER SHIELD	226067
196934	RH CORNER SHIELD	226068
200599	RH FABRICATED CORNER SHIELD	245677
200600	LH FABRICATED CORNER SHIELD	245677

TUMBLAST INTERNAL CABINET COMPONENTS

SUPER TUMBLAST - DOOR/ROOF LINER

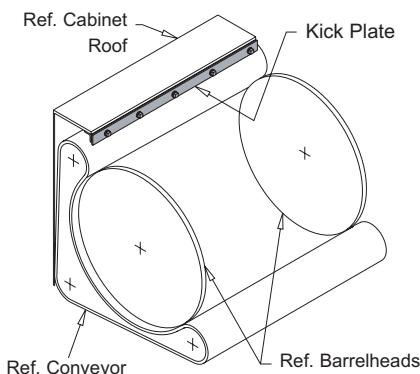
Protection of the door and roof area with cast Long-Lyfe® lining will give you the most cost effective operation as long as liner breakage from processed parts is not a consideration. The liners below may be available for your Tumblast® equipment.

LONG-LYFE SUPER TUMBLAST - DOOR/ROOF LINER				
STYLE	PART NO.	DESCRIPTION	SIZE	COMMENTS
A	419614	DOOR LINER	15.00" X 15.50"	HARDENED
	419615	DOOR LINER	15.00" X 15.50"	ANNEALED
B	424887	DOOR LINER	12.00" X 15.00"	HARDENED
	424888	DOOR LINER	12.00" X 15.00"	ANNEALED
C	424133	ROOF LINER	7.50" X 24.00"	HARDENED



TUMBLAST KICK PLATES

Rebounding abrasive can quickly damage the mild steel kick plate that protects your rear roof area and keeps parts from being carried over the back of the conveyor during blasting operations. Reduce wear and maintenance costs by converting your mild steel kick plate to manganese steel.



QUICK REFERENCE LIST FOR UPGRADING KICK PLATES IN TUMBLAST MACHINES

MILD STEEL PART NO.	SLL PART NO.	MACHINE SIZE	COMMENTS
197015	240375	7 SUPER	OLD PART IS 42" LONG, NEW PART IS 43" LONG
408376	240375	7 SUPER	OLD PART IS 4" W X 42.75" L, NEW PART IS 4.5" W X 43" L
200514	251738	14 SUPER	N/A
186988	479232	22 SUPER	N/A
152358	252224	28 SUPER	N/A

LINK ASSEMBLY REPLACEMENT PARTS

TUMBLAST MILL REBUILDS - REPLACEMENT FLIGHTS, LINKS AND COMPONENTS

The biggest expense in the operation of a Tumblast® steel mill is the rebuilding of the mill system. Mills should be kept in a good state of repair and rebuilt uniformly on a regularly scheduled basis. Partial rebuilds often result in higher repair and operating costs than complete rebuilds. For your convenience we have listed the most common Tumblast units with the standard components required for a complete rebuild. Upgrades are also listed where available. Check your Wheelabrator® Operating & Maintenance Manual and compare the part numbers and quantities with those listed below.

TUMBLAST, STEEL, FLIGHT AND LINK ASSEMBLIES	
MODEL	NUMBER OF ASSEMBLIES PER MACHINE
27 X 36	34 - 36*
36 X 42	34 - 36*
48 X 42	39
48 X 48	41
48 X 72	42
60 X 96	47
63 X 96	48
7 SUPER	40
14 SUPER	47
14 SUPER II	48
21 SUPER V	37
22 SUPER	47
22 SUPER II	48
22 SUPER III	46
28 SUPER	46
28 SUPER II	46
28 SUPER III	46
34 SUPER	46
34 SUPER II	46
34 SUPER III	46
35 SUPER V	46
45 SUPER V	47
TBS - 6	38
TBS - 12	48
T - 9	34
T-13	36

*Check Machine to Verify Quantity

When rebuilding your steel conveyor system, make sure you order the correct quantity of assemblies for a complete set. Note: Always replace links on both ends of a flight at the same time.



PLOW BOLTS		
SIZE	MATERIAL	PART NO.
0.50" X 1.75"	MANGANESE	682578
0.50" X 1.75"	MILD STEEL (GRADE 5)	475027
0.63" X 2.75"	MILD STEEL (GRADE 8)	680990
0.63" X 2.75"	MANGANESE	456670
0.75" X 3.25"	MILD STEEL (GRADE 8)	680991
0.75" X 3.25"	MANGANESE	291252
1.00" X 4.50"	MANGANESE	461964
1.00" X 5.50"	MANGANESE	451252

FLIGHT LINK ASSEMBLIES

MANGANESE FLIGHTS - CAST & FABRICATED

Manganese steel flights can last approximately 3 to 4 times longer than standard mild steel flights.

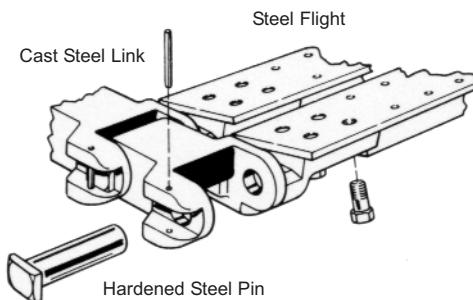
Wheelabrator's Supplemental Long-Lyfe (SLL) manganese steel conveyor mill flights are available as a cast or fabricated product and are made of the most abrasive-resistant grade of manganese steel for maximum service life, 11%-14% manganese steel. They are recommended for use with steel shot in the 40-50 (Rc) hardness range and all sets should be the same style based on the customer's application and product requirements.

The quality construction and fit also mean increased life for the links, pins, and traction wheels. Flights are available with several drain hole sizes to meet your work requirements. Standard 3/8" sizes are listed below.

SLL flights are available to fit all sizes of Wheelabrator Super Tumblasts, as well as many models of the continuous Tumblast. Use the chart below to find your particular machine size and compare the flight mild steel part number to the flight part number listed in your Wheelabrator® Operating & Maintenance Manual. The SLL replacement flight will be listed in the chart along with the suggested hardware for the conversion.

TUMBLAST REPLACEMENT FLIGHTS AND DRAIN HOLE SIZE			
MACHINE STYLE	DRAIN HOLE SIZE	FABRICATED MANGANESE FLIGHT	CAST MANGANESE FLIGHT
27 X 36	0.38"	470840	C-470840
36 X 42	0.38"	469565	C-469565
48 X 42	0.38"	469565	C-469565
7 SUPER	0.38"	459736	C-459736
14 SUPER	0.38"	456660	C-456660
22 SUPER	0.38"	459830	C-459830
28 SUPER	0.38"	425466	C-425466ST STM*
34 SUPER	0.38"	415253	C-415253
14 SUPER II	0.38"	449641	C-449641
22 SUPER II	0.38"	449642	C-449642
28 SUPER II	0.38"	449643	C-449643
34 SUPER II	0.38"	448836	C-448836
22 SUPER III	0.38"	N / A	C-449642
28 SUPER III	0.38"	N / A	C-449643
34 SUPER III	0.38"	N / A	C-448836
35 SUPER V	0.38"	N / A	C0448836
45 SUPER V	0.38"	725784	N / A
TBS 6	0.38"	492992	C-492999 MN.
TBS 12	0.38"	682068	N / A

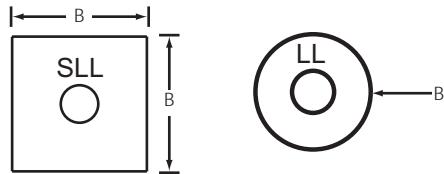
*Tight mill



WEAR RESISTANT FITTINGS

WEAR RESISTANT FITTINGS

Wheelabrator inventories a variety of wear resistant fittings: hardened bolts, hardened cap nuts, Long-Lyfe® cap nuts, washers and weld studs for the ease of installation of wear-resistant linings. The hardened fittings may be used adjacent (or outside of blast compartment) to the blast compartment and the cast Long-Lyfe fitting within the blast compartment.



WEAR RESISTANT WASHERS

HOLE SIZE	"B"	MATERIAL	PART NO.
0.44"	2.00"	SLL	219133*
0.56"	2.00"	SLL	174344
0.56"	3.00"	SLL	252366*
0.69"	2.50"	SLL	270028*
0.69"	2.00"	LONG-LYFE®	197317
0.81"	2.00"	LONG-LYFE	204354*

*Made to order

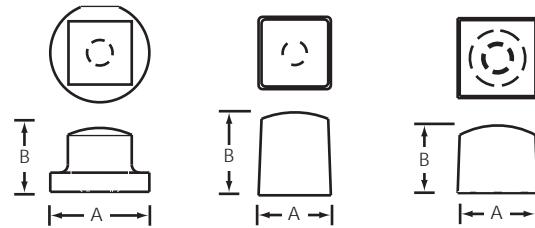
HARDENED BOLTS AND SCREWS

HEX HEAD BOLTS DIMENSIONS		FLAT HEAD CAP SCREWS DIMENSIONS	
	PART NO.		PART NO.
0.31" x 0.75"	256975	0.31" x 0.75"	256385
0.38" x 0.50"	209703	0.31" x 1.00"	271853
0.38" x 1.00"	152637	0.31" x 2.50"	174458
0.38" x 1.25"	148085	0.31" x 3.50"	174403
0.38" x 1.50"	152640	0.38" x 1.00"	155667
0.38" x 1.75"	148086	0.38" x 1.25"	147611
0.38" x 2.00"	154449	0.38" x 1.50"	147612
0.38" x 3.75"	151576	0.38" x 1.75"	155240
0.38" x 4.00"	211693	0.38" x 2.00"	197361
0.44" x 1.00"	155859	0.38" x 2.25"	211086
0.44" x 1.50"	155860	0.38" x 3.00"	192538
0.50" x 1.00"	151824	0.38" x 3.25"	178324
0.50" x 1.25"	183796	0.38" x 3.50"	175124
0.50" x 1.50"	154064	0.38" x 4.00"	146110
0.50" x 1.75"	217201	0.38" x 4.50"	147094
0.50" x 2.00"	152641	0.50" x 1.00"	212278
0.50" x 2.25"	184357	0.50" x 1.25"	183951
0.50" x 2.50"	175577	0.50" x 1.50"	157232
0.50" x 3.00"	413263	0.50" x 1.75"	159344
0.50" x 3.25"	234549	0.50" x 2.00"	176068
0.50" x 4.25"	417034	0.50" x 2.25"	165619
0.63" x 1.50"	152642	0.50" x 2.50"	157233
0.63" x 2.00"	153632	0.50" x 2.75"	146109
0.63" x 2.50"	152639	0.50" x 3.00"	276455
0.63" x 3.00"	154074	0.50" x 3.25"	157727
0.63" x 3.50"	173271	0.50" x 3.50"	175123
0.63" x 3.75"	151577	0.50" x 3.75"	162375
0.63" x 4.00"	155001	0.63" x 1.50"	147613
0.63" x 4.25"	160490	0.63" x 1.75"	154995
0.63" x 4.50"	161885	0.63" x 2.00"	154075
0.63" x 5.25"	449289	0.63" x 2.50"	167281
0.75" x 1.50"	166830	0.63" x 2.75"	223333
0.75" x 2.00"	172981	0.63" x 3.00"	237884
0.75" x 2.50"	166208	0.63" x 3.50"	155266
0.75" x 3.25"	166207	0.63" x 4.00"	155265
0.75" x 5.25"	449041	0.75" x 1.25"	202063
1.00" x 2.00"	406247	0.75" x 2.00"	210461
N/A	N/A	0.75" x 2.25"	222558
N/A	N/A	0.75" x 2.50"	287348
N/A	N/A	0.75" x 3.50"	260717
N/A	N/A	0.75" x 4.50"	282590
N/A	N/A	0.75" x 5.50"	282591

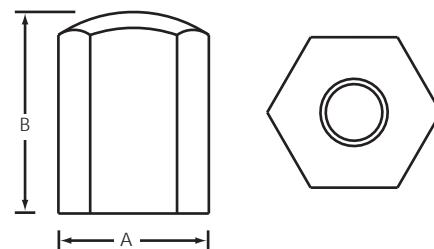
WEAR RESISTANT FITTINGS

STUD, WELDING			
SIZE AND THREAD	LENGTH (BEFORE WELDING)	MILD STEEL PART NO.	STAINLESS PART NO.
0.25" - 20	1.25"	454022	N/A
0.38" - 16	0.75"	149443	253104
0.38" - 16	1.00"	149444	253103
0.38" - 16	1.25"	149445	462034
0.38" - 16	1.50"	149446	N/A
0.38" - 16	1.75"	205654	N/A
0.38" - 16	2.25"	168100	269001
0.38" - 16	2.00"	271623	N/A
0.38" - 16	2.75"	171145	N/A
0.38" - 16	3.00"	251007	N/A
0.38" - 16	3.50"	170989	N/A
0.50" - 13	1.00"	149447	268169
0.50" - 13	1.25"	149448	225578
0.50" - 13	1.50"	149449	225579
0.50" - 13	1.75"	149450	268170
0.50" - 13	2.00"	155469	268171
0.50" - 13	2.25"	152969	268172
0.50" - 13	2.50"	419410	254763
0.50" - 13	2.75"	155125	268173
0.50" - 13	3.00"	170990	254764
0.50" - 13	3.50"	259400	N/A
0.50" - 13	3.75"	266001	N/A
0.50" - 13	4.50"	170991	N/A
0.50" - 13	5.00"	184488	N/A
0.63" - 11	2.00"	292687	173865
0.63" - 11	2.50"	412098	N/A
0.63" - 11	3.25"	407601	N/A
1.00" - 8	3.50"	464793	N/A

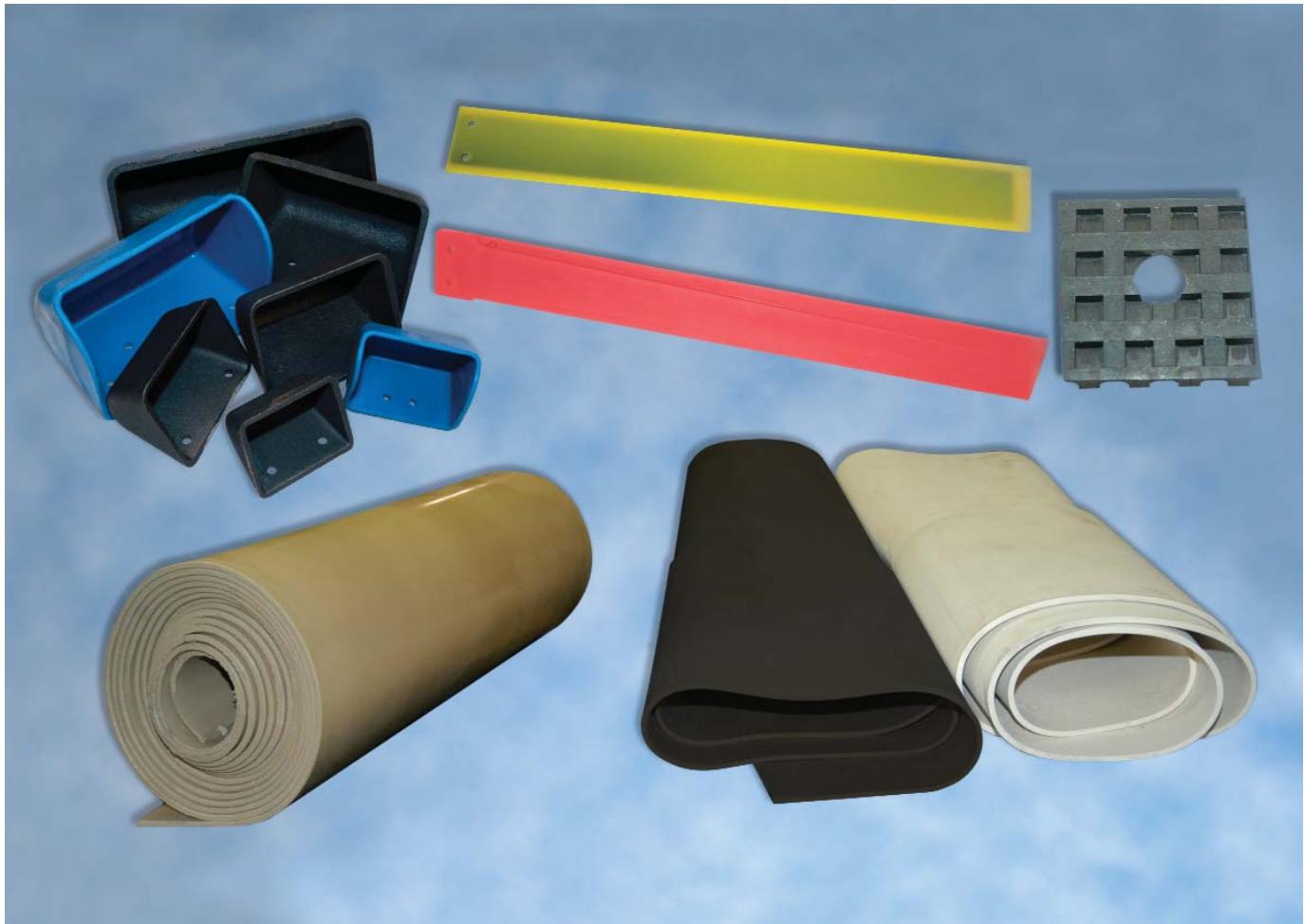
STUD SELECTION INFORMATION	
STUD MATERIAL	COMMENTS
MILD STEEL	USE FOR WELDING TO MILD STEEL
STAINLESS STEEL	USE FOR WELDING TO MANGANESE STEEL
STUD LENGTH	SELECTION GUIDELINES
1.25"	USE WITH SINGLE 0.50" THICK CABINET LINER
1.50"	USE WITH 0.25" THICK LAP BAR AND 0.25" THICK CABINET LINER
1.75"	USE WITH 2.00" X 0.50" THICK CABINET LINERS



LONG-LYFE CAP NUT			
SIZE	A	B	PART NO.
0.38"	1.12"	1.19"	220041
0.44"	1.63"	1.38"	733648
0.50"	1.94"	1.25"	220040
0.63"	1.63"	1.38"	225000



HARDENED CAP NUT			
SIZE	A	B	PART NO.
0.31"	1.06"	0.88"	685770
0.38"	1.06"	0.75"	76291
0.50"	0.88"	1.25"	79950
0.50"	1.12"	1.50"	198457
0.50"	0.75"	1.00"	130703
0.63"	1.06"	1.50"	154864
0.75"	1.25"	1.75"	40810
0.88"	1.50"	2.00"	28012
1.00"	1.75"	1.63"	74800



RUBBER AND PLASTIC COMPONENT PARTS

Rubber and plastic are widely used abrasion resistant materials for various blast equipment components. The versatility and effectiveness of these materials have made them ideal for seals, liners, table tops, Tumblast® conveyor belts, elevator belting and noise reduction.

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TUMBLAST RUBBER CONVEYOR BELTS

TUMBLAST RUBBER CONVEYOR BELT

Wheelabrator® rubber conveyor belts for Tumblast® machines are made of a heavy duty, multi-ply, abrasion resistant Rubber Manufacturers Association No.1 quality material.

These belts incorporate the best tensile strength, elongation characteristics, resistance to cutting or gouging and multi-layer construction to promote consistent belt tracking.



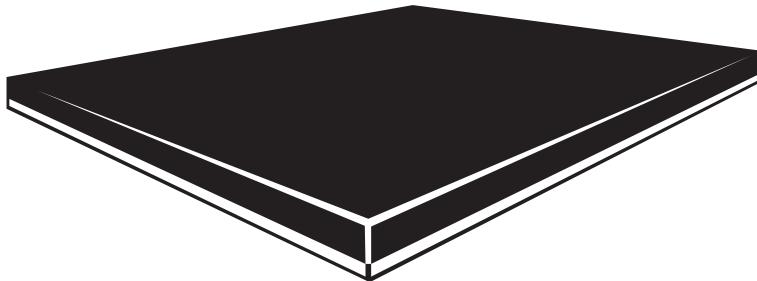
TUMBLAST CONVEYOR BELTS					
MACHINE TYPE	DRAIN HOLE DIAMETER	PART NO.	MACHINE TYPE	DRAIN HOLE DIAMETER	PART NO.
15" x 20"	0.25"	47454	DELTA 170	0.19"	490716
15" x 20"	0.50"	217011	DELTA 170	0.25"	494309
15" x 20"	0.25"	474540	DELTA 170	0.31"	469673
15" x 20"	0.38"	142615	TBR 6	0.19"	495757
15" x 20"	0.19"	52712	TBR 6	0.25"	495594
20" x 27"	0.19"	68274	TBR 6	0.25"	495595
20" x 27"	0.19"	171410	TBR 6	0.31"	494716
20" x 27"	0.25"	68275	TBR 6	0.31"	671158
20" x 27"	0.31"	157005	TBR 6	0.38"	494717
20" x 27"	0.38"	105509	TBR 6	0.16"	496870
20" x 27"	0.50"	222063	TBR 6	0.44"	677636
20" x 27"	0.63"	459353	TBR-12	0.31"	494832
27" x 36"	0.50"	79883	TBR-12	0.38"	498679
27" x 36"	0.19"	68210	T/B 85 OR WTB-3	0.19"	674265
27" x 36"	0.19"	150078	T/B 85 OR WTB-3	0.25"	674268
27" x 36"	0.25"	68098	T/B 85 OR WTB-3	0.31"	T964777
27" x 36"	0.63"	173945	T/B 85 OR WTB-3	0.38"	674269
27" x 36"	0.31"	137633	T/B 85 OR WTB-3	0.16"	674530
27" x 36"	0.31"	75473	T/B 170 OR WTB-6	0.19"	674307
27" x 36"	0.38"	109651	T/B 170 OR WTB-6	0.25"	674308
27" x 36"	0.44"	159161	T/B 170 OR WTB-6	0.31"	T964776
36" x 42"	0.50"	461481	T/B 170 OR WTB-6	0.38"	674309
36" x 42"	0.25"	142793	WTB-3	0.19"	488166
36" x 42"	0.38"	134805	WTB-3	0.25"	499622
36" x 42"	0.19"	466139	WTB-3	0.31"	422712
Delta 85	0.19"	488166	WTB-3	0.38"	497123
Delta 85	0.25"	499622	WTB-6	0.19"	496346
DELTA 85	0.31"	422712	WTB-6	0.25"	494309
DELTA 85	0.38"	497123	WTB-6	0.31"	469673
DELTA 170	0.19"	496346			

Note: The part number in the Operation, Maintenance & Parts Manual for your particular machine will cover the original belt and drain hole size. Contact Wheelabrator® for guidance before changing drain hole size. The wrong drain hole size may result in machine or parts damage and potential injury to personnel.

RUBBER COMPONENTS AND PARTS

RUBBER BONDED PLATE

Abrasion resistant rubber bonded plate is an alternate material for use wherever sheet rubber might be likely to tear easily due to mounting methods or other application considerations. It performs best in areas where flexibility of the liner material is not a requirement.

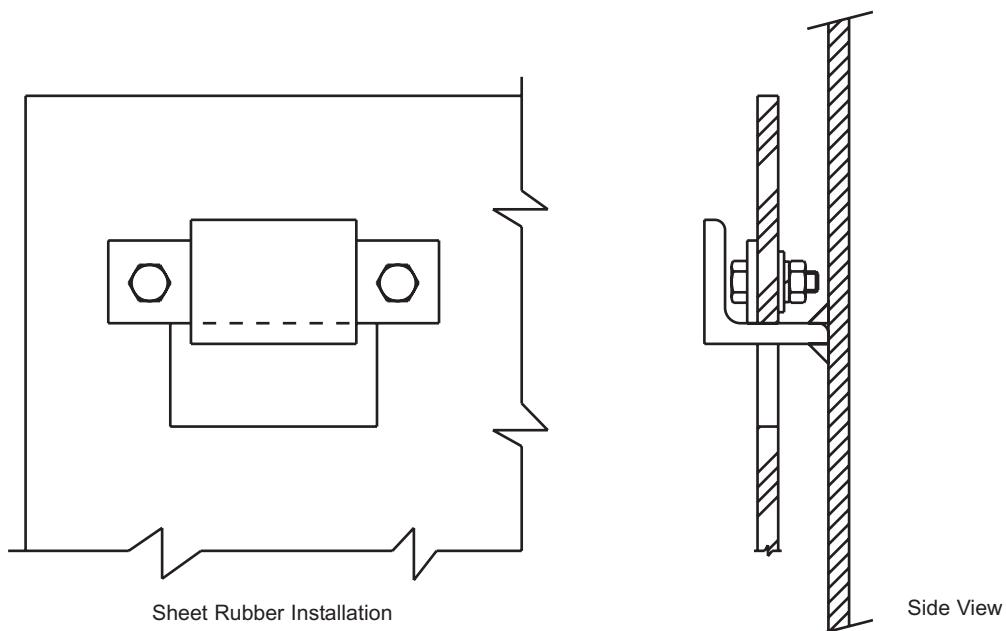


RUBBER BONDED PLATE		
WIDTH	DESIGNATION	DESCRIPTION
48.00"	RP-1	0.19" THICK RUBBER, BONDED TO 16 GAUGE METAL
48.00"	RP-3	0.50" THICK RUBBER, BONDED TO 16 GAUGE METAL

Rubber bonded plate consists of a layer of abrasion-resistant rubber (60-70 Durometer) bonded to a backing plate for maximum rigidity. It is recommended for use wherever sheet rubber might be caught and torn by the work handling system or other moving parts. It is also recommended for use where accurate dimensions must be maintained.

SUGGESTIONS FOR INSTALLING SHEET RUBBER

This drawing is provided as a suggested means of mounting hanging rubber curtains in new locations. This method has been effective for many years. Hanging curtains will give the longest service life when hung loosely to permit the rubber to deflect upon impact from the abrasive particles.



ELEVATOR BELT COMPONENTS

ELEVATOR BELT COMPONENTS

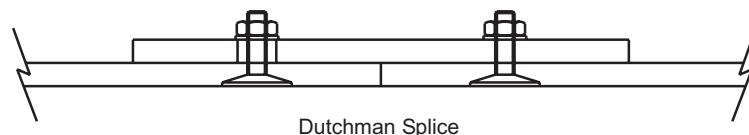
For quick elevator belt repair you should have extra buckets and mounting hardware on hand. Use the list below in conjunction with your Machine Operations and Repair Manual to identify what is correct for your machine. Be sure you know what type splice is on your belt in order to select the correct connecting hardware.

STANDARD ELEVATOR BUCKETS	
PART NO.	ELEVATOR STYLE
17202	7 X 21
16849	8 X 24
16849	8 X 30
40000	10 X 30
40000	12 X 34
16986*	16 X 34
40000	20 X 36
16986*	30 X 36

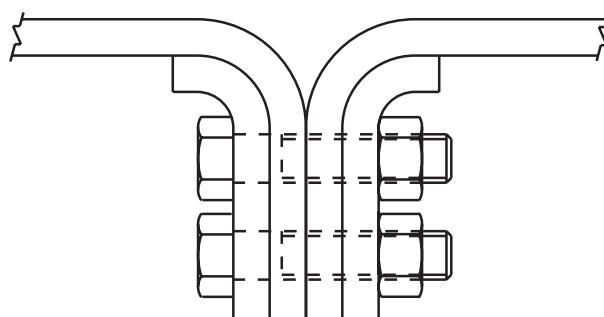
*Replaces No. 169860 & 477968



ELEVATOR HARDWARE	
PART NO.	DESCRIPTION
17401	0.31" X 1.00" LARGE ELEVATOR BOLT
17402	0.31" LEATHER WASHER
106510	0.31" X 1.25" LARGE ELEVATOR BOLT
187222	0.31" X 1.50" LARGE ELEVATOR BOLT
500059	0.31" HEX NUT
500103	0.31" FLAT WASHER (STEEL)
500082	0.50" FLEX LOCK NUT
500224	0.50" X 2.25" LARGE HEX HEAD BOLT



Dutchman Splice



Oil Well Splice

RUBBER MATERIAL FOR BLAST CHAMBER

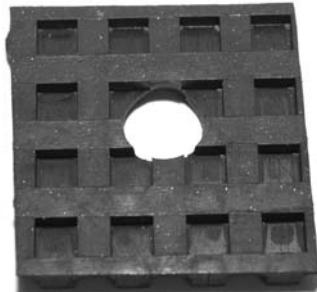
RUBBER MATERIAL FOR BLAST CHAMBER

Abrasion resistant sheet rubber can be a cost effective material for protection of metal components from indirect abrasive blast. Ideal for cabinet vestibule lining, secondary wall lining, roof slot seals, door liners and similar applications. Use the chart below to find the optimum size and material for your operation.

COMMERCIAL RUBBER MATERIALS - RS SERIES		
RS NO.	RAW MATERIAL PART NO.	SIZES
RS 1	X000016	0.12" X 48" WIDE
RS 2	X000014	0.25" X 48" & 60" WIDE
RS 3	X000015	0.25" X 48" & 60" WIDE
RS 4	X000043	0.38" X 48" WIDE
RS 5	X000033	0.50" X 48" WIDE
RS 6	X000019	0.25" X 2.50" WIDE
RS 8	X000017	0.12" X 48" WIDE
RS 9	X000232	0.50" X 1.5" WIDE
RS 9	X000233	0.75" X 1.0" WIDE
RS 9	X000235	0.50" X 0.50" WIDE
RS 9	X000236	0.25" X 1.00" WIDE
RS 9	X000034	0.50" X 20" WIDE
RS 10	X000047	0.50" X 48" WIDE
RS 12	X000049	1.00" X MULTI-WIDE
RS 14	X000046	0.38" X 48" WIDE
RS 16	X000053	0.12" X 40" WIDE
RS 17	X000054	0.06" X 36" WIDE
RS 18	X000055	0.12" X 36" WIDE
RS 19	X000018	1.25" X 36" WIDE
RS 20	X000037	0.25" X 48" WIDE
RS 21	X000056	0.25" X 36" WIDE
RS 22	X000057	0.06" X 36" WIDE
RS 23	X000044	0.19" X 36" WIDE
RS 24	X000058	0.12" X 38" WIDE
RS 25	X000061	0.25" X 34" WIDE
RS 26	X000062	0.12" X 36" WIDE
RS 27	X000063	0.12" X 36" WIDE
RS 28	X000026	0.25" X 48" WIDE

SOUND DEADENING PAD MATERIAL

These pads were used on many older blast machines under the wheel base plate. They have also been used under some dust collector fan mounts for vibration isolation.



Part No. 663431
(Size 2" x 2")

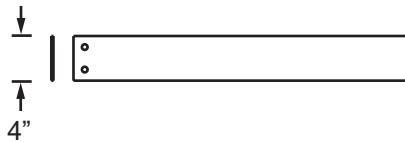
CABINET FINGER SEAL

CABINET FINGER SEALS

Pass thru type monorail or structural machines use various types of finger seals for the cabinet and vestibule openings. These finger seals act as containment devices for abrasive, while allowing parts and ventilation air to enter the blast cabinet. The finger seals shown below, in several sizes and materials, are typical of those used in pass thru machines. Use the charts provided here to help with your selection.

POLYCARBONATE FINGER SEALS

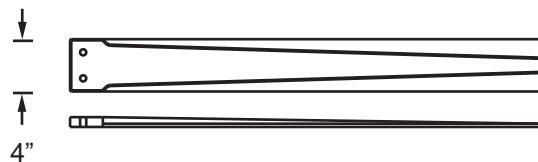
Low cost polycarbonate finger seals offer good resistance to tearing and abrasive wear along with reversal of work capability with proper flex point work clearance. A minimum clearance of one foot from the work to the seal flex point is required to avoid significant breakage problems.



CLEAR POLYCARBONATE			
PART NO.	LENGTH	PART NO.	LENGTH
420537	24"	420987	40"
408546	26"	427224	42"
443407	28"	413756	45"
413790	30"	408392	49"
417211	33"	427472	51"
400900	36"	414310	56"
414170	38"	414796	60"
423398	39"	428687	66"

URETHANE FINGER SEALS

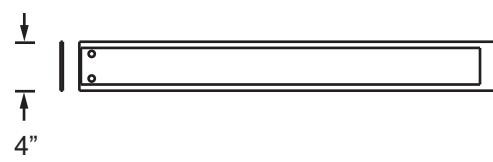
Constructed of solid 80-90 durometer urethane, our new finger seal has excellent flexibility and memory, which allows this seal to provide over twice the service life of a standard polycarbonate seal. The flexibility helps avoid the snapping or breaking problem, while the memory characteristic keeps the seals straight and closed. The high durometer material is specially compounded to resist abrasive wear and heat. All features considered, the new product is the best value for our customers, capable of thousands of hours of service life.



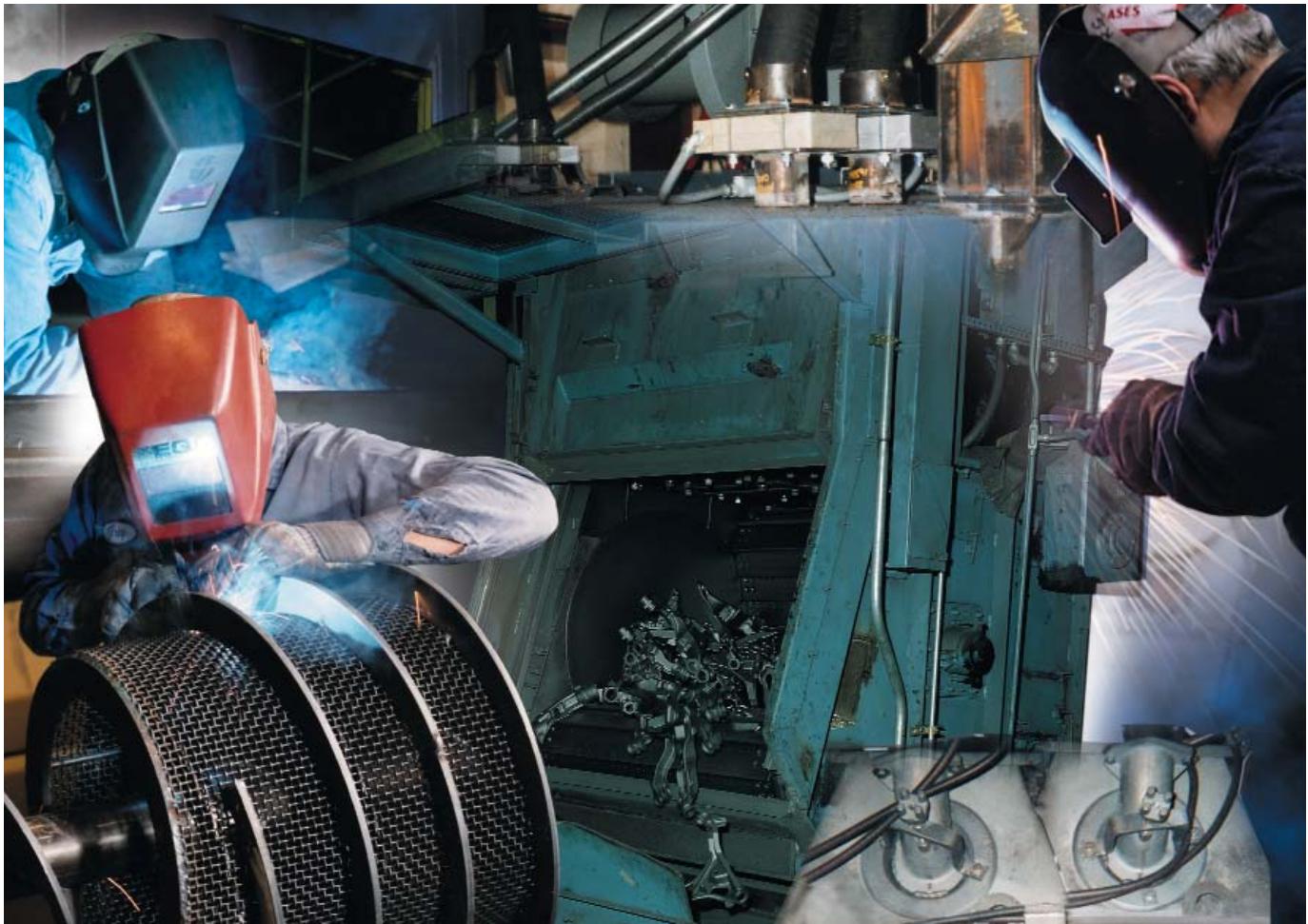
URETHANE FINGER SEALS			
PART NO.	LENGTH	PART NO.	LENGTH
677881	18"	680464	32"
677896	19"	680465	34"
677947	22"	680466	36"
677948	24"	680468	39"
680459	26"	680469	40"
680460	27"	680470	44"
680461	28"	680471	45"
680462	30"	680467	46"
680463	31"	680472	48"

URETHANE WITH POLYCARBONATE INSERT

Improved non-fatiguing spring back flexibility



PART NO.	LENGTH
474857	30"
479955	32"
476985	36"
483962	42"
477609	48"



EQUIPMENT MODERNIZATION PROGRAM (EMP)

Give your older machine a chance for a longer productive life with EMP upgrades. Incorporate the latest improvements for lower production costs and higher production rates.

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EQUIPMENT MODERNIZATION PACKAGES FOR MACHINES

Work with our Wheelabrator® team to upgrade your equipment today. You can depend on us for unparalleled service, quality, consistency and the technological development to make you more competitive in today's market. Contact your Wheelabrator Customer Service Representative for a quotation or information on a complete mill rebuild or upgrade.

PRODUCT CONVERSIONS	SUPER I & OLDER T/B	SUPER II T/B 7, 14, 22	SUPER II T/B 28, 34	SWING TABLES	STRUCTURAL MACHINES	STANDARD LINE MACHINES	SPINNER HANGER MACHINES	SKEW ROLL MACHINES	ROLL CONVEYOR MACHINES	PIPE MACHINES	MULTI-TABLES	MONORAIL MACHINES	"LEM" MACHINES	DUST COLLECTORS
DUAL WHEEL	•		•				•							
25BD130 WHEEL	•					•	•	•	•				•	
CAST WHEEL HOUSING	•	•	•	•			•				•	•		
FABRICATED MANGANESE HOUSING, RLM & BD (WHEEL)	•	•	•	•	•	•	•				•	•		
LINER KIT	•			•	•	•	•	•	•	•	•	•	•	
R TO BDR UP-DATE (WHEEL ASSEMBLY)				•	•		•	•	•	•	•	•	•	
UP-BLAST WHEEL UP-GRADE					•	•	•		•	•				
25BD250 WHEEL	•	•	•	•	•	•	•		•	•				
25BD150 WHEEL	•	•	•	•	•	•	•		•	•	•	•	•	
VARIABLE SPEED WHEEL	•	•	•	•	•	•	•		•	•	•	•	•	
ONE PIECE LINK MILL CONVERSION	•					•	•	•	•	•	•	•	•	
RUBBER MILL CONVERSION	•	•				•				•				
SPLIT MILL BELT	•	•				•				•				
SLL BARREL HEAD WEAR LINERS	•	•	•			•							•	
SLL BARREL HEAD SEAL LINERS	•	•	•			•						•		
LOADER TO TUMBLAST	•	•	•			•							•	
SHAKER UNLOADER TO TUMBLAST	•	•	•			•							•	
ONE PIECE DOOR TO OLDER TUMBLAST	•													
RETROFIT LOWER RECLAIM SYSTEM	•			•	•		•	•	•	•	•	•	•	
UP-DATE ROTARY SCREEN	•				•	•	•	•	•	•	•	•	•	
LARGER SEPARATOR	•	•	•	•	•	•	•	•	•	•	•	•	•	
MAGNETIC SEPARATOR (ADDITION)	•	•	•	•	•	•	•	•	•	•	•	•	•	
VARIABLE SPEED MILL CONVEYOR DRIVE	•	•	•	•	•	•	•	•	•	•				
UP-DATE CABINET LINER PACKAGE				•	•		•	•	•	•				
"GEARMOTOR" DRIVE HEAD SECTION	•	•	•	•	•		•	•	•	•	•	•	•	
SCREW CONVEYOR DRIVE / UPGRADE TO "GEARMOTOR DRIVE"	•	•	•	•	•		•	•	•	•	•	•		
LIME ADDER	•	•	•	•	•	•	•	•	•	•	•	•	•	
AFTER FILTERS TO DUST COLLECTOR	•	•	•			•	•	•	•	•	•	•	•	
DUST COLLECTOR-HOPPER DISCHARGE-ROTARY VALVE-SLIDE VALVE- DUST CHUTE						•			•			•		•
SLOT SEAL FOR MONORAIL						•	•							
POWER DRIVE FOR SWING TABLE DOOR				•										
SECOND DOOR TO SWING TABLE					•									
400 LB ABRASIVE ADDER	•	•	•	•	•	•	•	•	•	•	•	•	•	
1-TON ABRASIVE ADDER				•	•	•	•	•	•	•	•			
SHOT LEVEL CONTROLLER (BINDICATOR)	•	•	•	•	•	•	•	•	•	•	•	•	•	
TOTALLY ENCLOSED VALVE UP TO 40HP	•			•	•	•	•	•	•	•	•	•		
TOTALLY ENCLOSED VALVE OVER 40HP	•			•	•	•	•	•	•	•	•	•		
LOW PROFILE CONTROL VALVE	•					•			•	•	•			
MAGNA VALVE® (LIST MODELS)	•	•	•	•	•	•	•	•	•	•	•	•	•	



ACCESSORIES AND CONTROLS

Maintaining blast equipment efficiency requires the use of select accessories and control devices that will keep you aware of what is happening in your system. Review the following items to insure you have the right combination of items to keep your equipment operating cost effectively.

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ACCESSORIES AND CONTROLS

AMMETER AND HOUR METERS FOR CHECKING MACHINE

PERFORMANCE

The wheel will normally need to operate at full amperage for maximum cleaning power with the shortest blast cycle. Every hour of operation at full amperage will dictate the wear rate and maintenance and repair requirements for your blast cleaning machine.

The ammeter and hour meter are essential tools for operational efficiency and cost control. Keep them functioning and use them to help establish a predictive preventive maintenance program and give machine operators a visible confirmation of machine activity.

Ammeter



Hour Meter



AMMETERS

AC AMMETERS	PART NO.
SCALE 0-15	183256
SCALE 0-30	183257
SCALE 0-100	183258
SCALE 0-200	183259
DC AMMETERS	PART NO.
SCALE 0-30	195365

ENCLOSURE DATA

AC AMMETERS	PART NO.
UNIVERSAL AMMETER HOUSING	54189
UNIVERSAL AMMETER COVER	183966
AMMETER NAMEPLATE	150371
ROUND HEAD MACHINE SCREW 4 REQUIRED	501198

TRANSFORMERS-DOUGHNUT TYPE

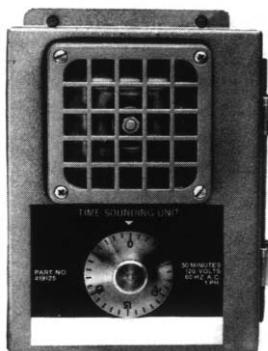
FOR	PART NO.
15 OR 30 AMP	183260
100 OR 200 AMP	183261

HOUR METER

PART NO.	VOLTAGE & FREQUENCY	MOUNTING	REGISTERING
195240	115V 60 HZ	FLUSH MOUNTED	HOURS AND TENTHS
195329	115V 50 HZ	FLUSH MOUNTED	HOURS AND TENTHS
195368	115V 60 HZ	CONDUIT MOUNTED	HOURS AND TENTHS
195369	115V 50 HZ	CONDUIT MOUNTED	HOURS AND TENTHS

BLAST CYCLE TIMER WITH HORN

On manual batch type Wheelabrator® machines, a blast cycle timer can be an important asset in promoting thorough cleaning and avoiding the unnecessary expense of overblasting. The operator may then perform other functions during the cleaning cycle. Order Part No. 419125



Blast Cycle Timer

ACCESSORIES AND CONTROLS

VENTILATION CONTROLS

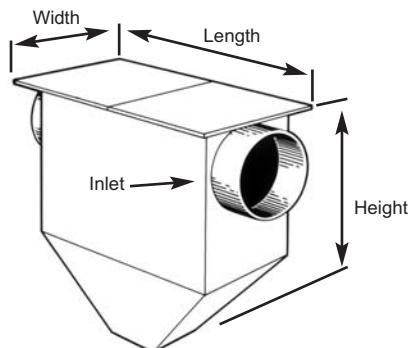
The air flow from every blast machine to it's dust collector must be controlled to minimize abrasive consumption and maximize removal of contaminants and broken down abrasive. Balancing these requirements may make the use of an abrasive trap or cyclone necessary as part of the ventilation piping.

Under normal conditions an abrasive trap or a cyclone should only be used in the main cabinet vent from a blast machine. It should not be used to handle air flow from separators or elevator systems.

ABRASIVE TRAP

The trap is essentially a baffled expansion chamber that will allow incoming air containing usable abrasive particles to slow down. This will let the usable abrasive particles fall out of the air stream and with proper location, drain the abrasive back to the machine. Different cabinet vent outlet designs will require different size traps. Different abrasive sizes and material will also affect the trap selection. Contact your customer service representative with your machine serial number and abrasive type and size for a quotation on an abrasive trap.

ABRASIVE TRAP				
PART NO.	INLET O.D.	LENGTH	WIDTH	HEIGHT
43161	6.00"	17.00"	9.00"	17.75"
45076	8.00"	22.00"	11.50"	23.00"
45074	10.00"	27.50"	14.00"	29.50"
43173	12.00"	32.63"	16.69"	35.50"
45072	14.00"	38.25"	19.50"	41.50"
44868	16.00"	43.00"	21.75"	47.50"
54116	18.00"	48.75"	24.50"	53.50"
54157	20.00"	43.50"	27.75"	60.00"
56063	23.00"	62.25"	31.12"	69.00"
89807	24.00"	62.25"	31.12"	69.00"
54102	28.00"	75.12"	37.88"	82.75"



REQUIRED FOR EACH TRAP	
PART NO.	DESCRIPTION
177170	1 NIPPLE
89757	2 CLAMPS
173987	1 DRIBBLE VALVE
1 PIECE FLEX HOSE U-100 OF SUFFICIENT LENGTH TO REACH FROM THE TRAP TO THE RECEIVING BLAST MACHINE CONTAINER. PART NO. 266530 ORDER LENGTH REQUIRED IN FEET.	

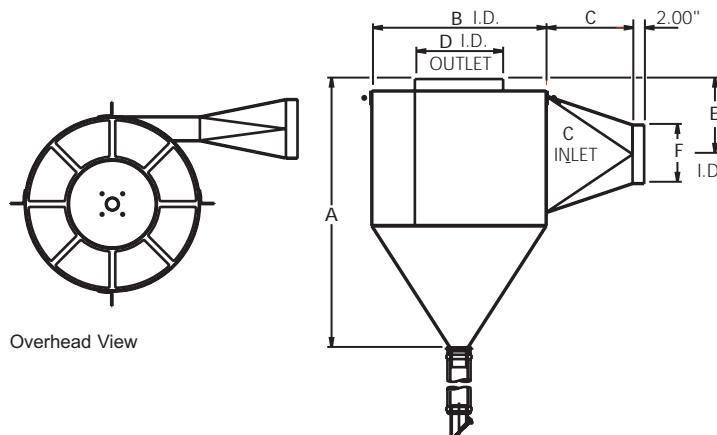
ACCESSORIES AND CONTROLS

ABRASIVE CYCLONE

The cyclone is specifically intended for use with smaller, lighter metallic abrasives and various non-metallic abrasives. Its greater efficiency in the removal of small contaminants makes it the preferred device for control of dust and the salvage of usable abrasive. Air flow through the cyclone causes the heavier usable abrasive particles to follow the outer air path and flow out the bottom of the trap while the finer particles of abrasive and contaminants follow the inner air path to the collector. Contact your customer service representative with your machine serial number and abrasive type and size for a quotation on an abrasive trap.

CYCLONE SEPARATOR SELECTION CHART							
CYCLONE PACKAGE*	CYCLONE ONLY	A	B	C	D	E	F
133634	133685	34.00"	18.00"	9.00"	9.00"	9.00"	6.00"
133635	133657	44.75"	24.00"	12.00"	12.00"	11.00"	8.00"
133636	133658	55.38"	30.00"	15.00"	15.00"	13.00"	10.00"
137690	133686	66.00"	36.00"	18.00"	18.00"	16.00"	12.00"
283726	283727	78.00"	42.00"	21.00"	21.00"	18.00"	14.00"
285146	285147	86.00"	48.00"	24.00"	24.00"	20.00"	16.00"
497162	497161	4.00"	60.00"	33.00"	33.00"	24.00"	20.00"

*All cyclone separator packages include cyclone, pipe adapter, drain hose, (2) hose clamps and a dribble valve. Field assembly required.





DUST COLLECTOR PARTS AND ACCESSORIES

The dust collector is a key functional and environmental control component of your airless wheelblast surface preparation system. Wheelabrator Group, Inc. provides a complete line of reliable and effective replacement and control parts to keep your dust collector operating at maximum efficiency.

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DUST COLLECTOR PARTS AND ACCESSORIES

DUST FILTER CARTRIDGES AND DUST TUBES

Check your Dust Collector Operations and Maintenance Manual for the original cartridge or dust tube part number. Discuss any changes with your customer service representative.

FILTER CARTRIDGES		
WHEELABRATOR	DESCRIPTION (NOTE A)	DIAMETER X LENGTH (INCHES)
6623120	100% CELLULOSE, O/C W/ 15 X 16.5 PLATE	12.75 X 26.00
FR832600832	FR 80/20, O/C W/ 15 X 16.5 PLATE	12.75 X 26.00
6609610	POLYESTER FELT, O/C W/ 15 X 16.5 PLATE	12.75 X 26.00
6802020	100% CELLULOSE, O/C W/ 15 X 16.5 PLATE	12.75 X 36.00
7223460	FR 80/20, O/C W/ 15 X 16.5 PLATE	12.75 X 36.00
833650411	POLYESTER FELT, O/C W/ 15 X 16.5 PLATE	12.75 X 36.00
6613940	100% CELLULOSE, O/C W/ 0.50 FLANGE	12.75 X 26.00
6816960	100% CELLULOSE, O/C W/ 0.54 HOLE	7.94 X 32.00
BCP	DESCRIPTION (NOTE A)	DIAMETER X LENGTH (INCHES)
C30906	100% CELLULOSE, O/C W/ 0.88" HOLE	12.75 X 36.00
7263430	FR 80/20, O/C W/ 0.88" HOLE	12.75 X 36.00
C88326	80/20, O/C W/ 0.88" HOLE	12.75 X 36.00
C94948	POLYESTER FELT, O/C W/ 0.88" HOLE	12.75 X 36.00
C57612	100% CELLULOSE, O/C W/ 0.50" FLANGE	12.75 X 36.00
C136587	FR 80/20, O/C W/ 0.50" FLANGE	12.75 X 36.00
C134570	HD 100% CELLULOSE, O/C W/ 0.50" FLANGE	12.75 X 36.00
C149401	HD FR 80/20, O/C W/ 0.50" FLANGE	12.75 X 36.00
C125305	POLYESTER FELT, O/C W/ 0.50" FLANGE	12.75 X 36.00
900319	B1 SPUN BOND, O/C W/ 0.50" FLANGE	12.75 X 36.00
7280330	SPUN BOND, O/C W/ 0.50" FLANGE	12.75 X 36.00
C14062	100% CELLULOSE, O/C W/ 0.88" HOLE	13.84 X 28.00
C20299	POLYESTER FELT, O/C W/ 0.88" HOLE	13.84 X 28.00

Note A: O/C=Open top, closed bottom end caps O/O= Open top, open bottom end caps HD=High density media FR=Fire retardant media



DUST COLLECTOR PARTS AND ACCESSORIES



COMMONLY USED DUST TUBES - LOOP TOP TYPE							
PART NO.	DIAMETER	LENGTH	MATERIAL	PART NO.	DIAMETER	LENGTH	MATERIAL
659324	12.50"	30.94"	SATEEN	298747	5.25"	112.00"	POLYPROPYLENE
153281	9.00"	42.00"	SATEEN	407756	5.25"	112.00"	DACRON
462568	5.25"	62.00"	SATEEN	407779	5.25"	112.00"	POLYPROPYLENE
45325	5.25"	70.00"	SATEEN	620264	6.00"	112.00"	DACRON POLY W/ SILICON
45326	5.25"	70.00"	FIRE RETARDANT SATEEN	670850	5.25"	112.00"	POLYESTER
670848	5.25"	70.00"	POLYESTER	696693	5.25"	112.00"	SATEEN
488801	5.25"	75.00"	SPUN POLYESTER	698915	5.25"	112.00"	FIRE RETARDANT SATEEN
295880	5.25"	88.00"	DACRON W/ SILICON	620437	6.00"	120.00"	POLYESTER
45323	5.25"	90.00"	SATEEN	668430	6.00"	120.00"	DACRON POLYESTER
45321	5.25"	90.00"	FIRE RETARDANT SATEEN	640168	5.25"	121.50"	SATEEN
670849	5.25"	90.00"	POLYESTER	90521	5.25"	126.00"	SATEEN
620296	6.00"	108.00"	POLYESTER	90522	5.25"	126.00"	FIRE RETARDANT SATEEN
107278	5.25"	112.00"	SATEEN	117342	5.25"	126.00"	SATEEN, STRAP TYPE
107279	5.25"	112.00"	FIRE RETARDANT SATEEN	670851	5.25"	126.00"	POLYESTER
117341	5.25"	112.00"	SATEEN, STRAP TYPE	293599	5.25"	171.00"	DACRON POLYESTER
293058	5.25"	112.00"	DACRON W/ SILICON	6527750	5.00"	168.00"	SATEEN, STRAP TYPE
298745	5.25"	112.00"	DACRON	N/A	N/A	N/A	N/A

FLUORESCENT POWDER

Detect leaks in dust filtration systems with fluorescent powder by identifying tears, holes, and bad seals in bags. Structural air leaks in the system such as weld cracks and misfitting metal enclosure covers can also be detected as the powder follows the path of least resistance, accumulating around the source of the leakage.

FLUORESCENT POWDER		
PART NO.	COLOR	QTY
620992	PINK	5 LBS
620993	YELLOW	5 LBS
621019	ORANGE	5 LBS
621020	GREEN	5 LBS

DUST COLLECTOR PARTS AND ACCESSORIES

DUST COLLECTOR PERFORMANCE

You must know what is happening inside the dust collector to know if it is doing its job. As the collector media (bags or cartridges) get dirty, the collector efficiency is reduced. Monitoring the internal condition of the collector and cleaning the bags or cartridges when required is determined by using a differential pressure device in the form of a manometer, Magnahelic gauge, differential pressure switch or Photohelic gauge.

BLAST GATES

Use a heavy duty blast gate in the highly abrasive environment of your blast machine. All duct lines need independent air control for optimum balancing of air flow from machine outlets to the collector through the duct work system.



BLAST GATES			
DUCT SIZE	PART NO.	DUCT SIZE	PART NO.
3"	94402	13"	94419
4"	94403	14"	94411
5"	94404	15"	94420
6"	94405	16"	94412
7"	94406	17"	94421
8"	94407	18"	94413
9"	94408	19"	94422
10"	94409	20"	140779
11"	94418	22"	138922
12"	94410	24"	144115

BAGHOUSE COLLECTORS - SHAKER TIMER UNITS

Old shaker bag house dust collectors with obsolete cam operated Eagle Polyflex timers can be refitted with new solid state timers. The chart below shows the two (2) timers required to replace the Eagle unit. A wiring drawing will be included when you purchase both timers.

SHAKER TIMER UNITS		
PART NO.	DESCRIPTION	QTY REQUIRED
492354	ON DELAY TIMER	1
492355	OFF DELAY TIMER	1

PRESSURE MONITORS

Monitoring the operating pressure or differential pressure of a dust collector is the key to long service life and effective pollution control. We have listed below some of the more common devices available from Wheelabrator to handle this requirement. Consult with your Customer Service Representative if you have any questions.



Differential Pressure Switch



Magnehelic Gauge



Manometer Gauge



Photohelic Gauge

PRESSURE MONITORS

PART NO.	DESCRIPTION	RANGE
669184	DIFFERENTIAL PRESSURE SWITCH	3-4" w.c.
670932	MAGNEHELIC GAUGE	0-10" w.c.
693515	MAGNEHELIC GAUGE	0-20" w.c.
C127538	PHOTOHELIC GAUGE	0-6" w.c.
C8193	PHOTOHELIC GAUGE	0-10" w.c.

MANOMETER GAUGE

PART NO.	DESCRIPTION
94937	10" CLEAN-OUT U MANOMETER LESS PETCOCK HOSE & NIPPLES
71502	10" MANOMETER KIT, COMPLETE WITH CONNECTIONS
C8487	16" WATER U TUBE SERIES 1221
C79410	3" WATER RED OIL TO 3" WATER
157795	2 OZ. CONTAINER OF FREEZE-PROOF MANOMETER FLUID



AIRBLAST EQUIPMENT AND SUPPLIES

Please contact our customer service center
at: 1-800-544-4144 for our full line catalog of
abrasive airblast equipment and supplies.

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SERVICE AND SUPPORT FOR AIRBLAST EQUIPMENT

Service and Support

The Wheelabrator Service Department offers customers the widest range of support

- Regular site visits and consultation by experienced engineers
- Machine performance checks on existing systems with full results reports
- System maintenance and updating machine software service available
- Service contracts available to avoid downtime and reduce costs
- Large inventory of replacement parts
- Training programs for operator and maintenance personnel
- Sub-contract support including abrasive blasting, surface protection and a specialized high quality shot peening service is also provided



Off-the-shelf spares availability



Machine performance checks



Maintenance service



Specific nozzles for every purpose

All Types of Media

"Wheelabrator blast rooms are designed for use with any type of non-silica abrasive blasting media. Metallic - (ferrous & non-ferrous) Non-Metallic - (aluminum oxide, Garnet, Glass Beads, Ceramic etc.)





MAINTENANCE TOOLS

The quality of your maintenance and repair work and the time you spend making repairs can be affected by the tools you use to do the job. Make sure you know what is available and have what you need.

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MAINTENANCE TOOLS

IMPELLER WRENCH AND CENTERING PLATE PULLER



Special length Allen Head Wrench offers a convenient means of removing the impeller and impeller cap screws. The extra length and special notch in these impeller wrenches makes impeller replacement more convenient and less expensive.

IMPELLER WRENCH	
WRENCH PART NO.	USE ON
48323	G & VH WHEELS
255873	R WHEEL
165083	M AND RLM WHEELS

SPRING BLADE-LOCK COMPRESSOR



On Type "Q", "M" and "R" wheels, the blades are held in position by Wheelabrator's spring blade lock which exerts equal pressure on both sides of the blade.

BLADE-LOCK COMPRESSOR TOOL	
PART NO.	WHEEL
153978	2.50" WIDE WHEEL
169386	5.00" WIDE WHEEL

This handy compressor tool aids blade changing by providing a convenient method of compressing the blade retainer spring and removing it, thus releasing the blade for easy withdrawal.

BLADE-REMOVER



Even after removing the blade lock spring retainer, blades may be "frozen" in the wheel by dust and abrasive wedged into the blade slots. The Wheelabrator® blade puller is a convenient means of quickly and easily extracting such blades. Can be used with any 19.50" and 21.00" diameter wheels.

BLADE REMOVER	
PART NO.	DESCRIPTION
153977	BLADE REMOVER
165439	SHOE ONLY



EZ LOCK INSERTS



Your unit bearing shaft and wheel motor shaft often have a replaceable insert to make repairs easier when the impeller bolt threads are damaged.

EZ LOCK INSERTS	
PART NO.	SIZE
291123	0.75" TO 0.50"
294212	1.00" TO 0.75"

Used in unit bearing and motor shafts for impeller belt.

MAINTENANCE TOOLS

MAGNETOOL

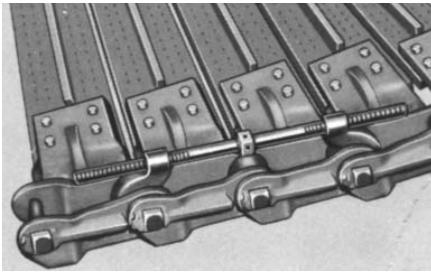


Wheelabrator offers the Magnetool accessory in four sizes, as a convenient, efficient means of increasing the safety and economy of your blast cleaning operation through good housekeeping.

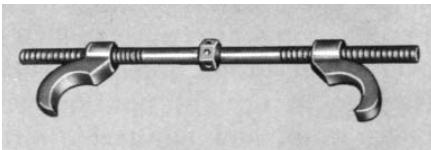
The Magnetool features a permanent magnet, not an electro-magnet. It can be unloaded from either end. The long, low clearance handle eliminates stooping. A strong frame, rigid wheel, wear-proof inertia brake and replaceable wiper make it a durable tool.

MAGNETOOL	
WHEELABRATOR PART NO.	OVERALL WIDTH
168364	11.38"
168365	16.25"
168366	21.12"
168368	35.75"

CHAIN LINK TOOL



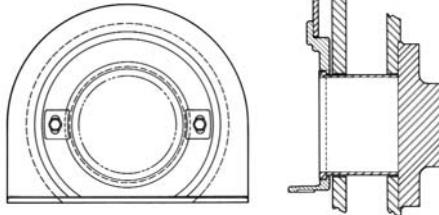
When installing a Tumblast® conveyor or replacing conveyor flights, links or sprockets, Wheelabrator's Chain Link Tool is recommended to speed the work and substantially reduce the number of man-hours required. This tool is a must when replacing mill components - flights and links.



The illustration shows the tool installed on conveyor chain. Order part number shown in the table for your model Tumblast.

CHAIN LINK TOOL	
TUMBLAST DESIGNATION	LINK TOOL NO.
36 X 42	36620
42 X 48	36620
48 X 48	47112
48 X 72	47112
SUPER TUMBLAST 7, 14, 22, 28, AND 34 CU FT SIZES	162392

ALIGNMENT GAUGE



Use of this gauge is recommended whenever a bearing, housing, or cage adapter is replaced. A variety of misalignment possibilities are avoided by the use of the alignment gauge.

ALIGNMENT GAUGE	
WHEEL TYPE	PART NO.
RLM	451303
BD	498259

SHOT PEENING INSTRUMENTS AND SUPPLIES

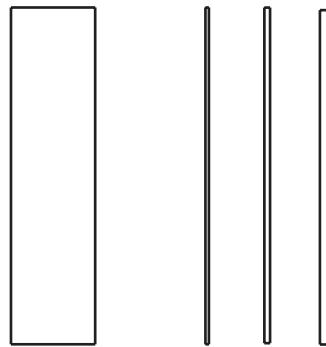
The shot peening supplies offered below represent all the materials you need to check and monitor the peening results of your shot peening equipment. Using a quality Almen Gauge along with appropriate test strips, strip holders and test bar will permit verification of your peening process control.

ALMEN GAUGE



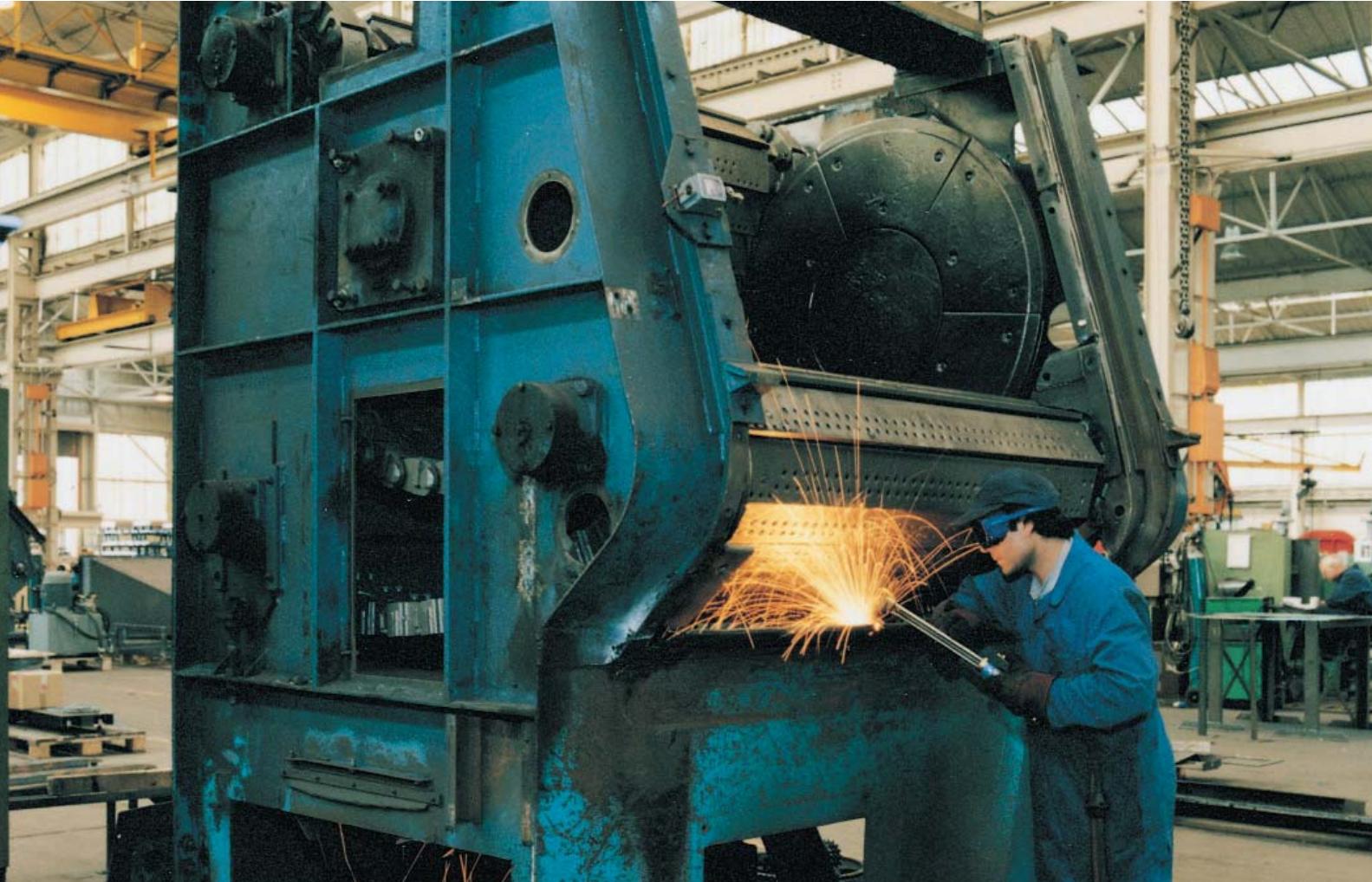
ALMEN STRIPS			
STRIP	PART NO.	THICKNESS	FLATNESS
N	212038	.031 ± .001	± .001
A	74268	.051 ± .001	± .001
C	74268	.094 ± .001	± .0015

ALIGNMENT GAUGE	
DESCRIPTION	PART NO.
ALMEN GAUGE	74155
ACCURACY TEST BAR	81257
TEST STRIP HOLDER	67432



N A C

QUOTE DATE:		ORDER DATE:		
CONTACT: _____ #: _____		PHONE: _____ JOB #: _____		
EMAIL: _____		PURCHASE ORDER: _____		
FAX #: _____		TAXABLE: <input type="checkbox"/> YES <input type="checkbox"/> NO		
CELL #: _____		AUTHORIZED SIGNATURE: _____		
BILL TO: _____ ACCT. #: _____		SHIP TO: _____ ACCT. #: _____		
SHIP VIA: <input type="checkbox"/> FED EX <input type="checkbox"/> UPS ACCOUNT #: _____ <input type="checkbox"/> Next Day <input type="checkbox"/> 2nd Day <input type="checkbox"/> AM <input type="checkbox"/> PM <input type="checkbox"/> No Partial <input type="checkbox"/> Other: _____		MACHINE TYPE: _____ SERIAL #: _____ <input type="checkbox"/> VISA <input type="checkbox"/> MC <input type="checkbox"/> AMEX <input type="checkbox"/> OTHER: _____ NAME ON CARD: _____ ACCT.#: _____ EXP.: _____		
QTY	PART NUMBER	DESCRIPTION	UNIT PRICE	LEAD TIME
1.				
2.				
3.				
4.				
5.				
6.				
7.				
8.				
9.				
10.				
11.				
12.				
13.				
14.				
15.				



By retrofitting existing machinery with modern Wheelabrator components, equipment owners can cost efficiently extend the lifespan of their current investments, increase the equipment's production rates and reduce operating costs.

For more information please contact:

Wheelabrator Equipment Sales
(800) 845-8508 • (905) 319-7930

Wheelabrator Parts, EMP and Service
(800) 544-4144 • (706) 884-6884